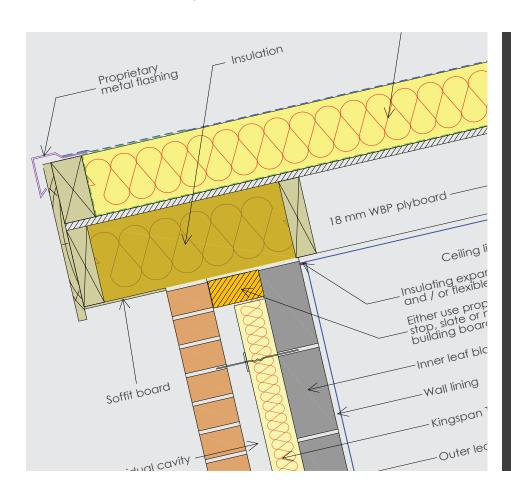


## Thermawall TW50

Indicative  $\Psi$ -values (psi-values) for 75 mm insulation board in a 125 mm cavity



- Indicative Ψ-values for the majority of the most common junction types
- Temperature factors provided for each junction
- Achieved U-value results for the elements in each junction
- Ψ-values covering a variety of blockwork thermal conductivities
- Illustrative and temperature diagrams provided for each junction type
- Summary sheet of results for ease of reference
- SAP evidence sheet for energy assessors
- List of material properties used in the modelling





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### Introduction

### Heat loss from junctions

Thermal bridging occurring at the junctions of a building's planar elements (i.e. between roofs, walls, openings, and floors) can add significantly to a building's total fabric heat loss.

Higher heat flows occur at junctions due to complex geometries, or from the use of materials with a higher thermal conductivity than the adjacent materials. This can cause localised reductions in the internal surface temperatures, which can lead to surface condensation and mould growth problems. Good design detailing can help to avoid these issues. The details in this guidance have been developed with the aims of being buildable, achieving good thermal performance, and minimal risk.

Linear thermal bridging describes the heatloss occurring at junctions between elements e.g. between a wall and floor, or around openings e.g. at sills, lintels, and jambs. A  $\Psi$ -value (psi-value) is the heat loss through a junction, which is additional to the heat flow through the adjoining plane elements, and is expressed in W/mK.

 $\Psi\text{-}\text{values}$  are not taken into account in U-value calculations, but, instead, they are taken into account separately in the calculation methodologies e.g. the Standard Assessment Procedure (SAP), that are used to assess the operational  $\text{CO}_2$  emissions and, where applicable, the fabric energy efficiency of buildings, primary energy or delivered energy rates.

### Junctions & building compliance

There are four possibilities for specifying thermal bridging:

- a. details conform to those of a reputable nongovernment database containing independently assessed thermal junction details, such as Local Authority Building Control's Construction Details library;
- b.  $\Psi$ -values calculated by a person with suitable expertise and experience in accordance with BRE IP 1/06 (Assessing the effects of thermal bridging at junctions and around openings) and BR 497:2016 (Conventions for calculating linear thermal transmittance and temperature factors). In this case, use those calculated  $\Psi$ -values along with the length of each junction;
- c. use the individual junction default values in the Standard Assessment Procedure, Table K1; or
- d. use a global default value for overall heat losses in the energy calculation to take account of the heat loss due to thermal bridging (a value of 0.20 W/m²K is added to overall elemental losses, making it harder to achieve compliance).

A combination of details can be used and where some details are missing, the  $\Psi\text{-values}$  from the 'default' column in Table K1 can be used.

The  $\Psi$ -values in this document have all been calculated by persons with suitable expertise and experience as per the second of the above options.

Where options (a) or (b), or a combination of them, are used, appropriate consideration should be given to on-site audits, inspection and associated documentation to meet the evidentiary requirements necessary to claim the associated  $\Psi\text{-}\text{values}$  in the energy assessment.

There are potential restrictions placed upon this product which vary dependant on building type, height, construction and location in Great Britain. For guidance regarding the routes to compliance for meeting the fire safety requirements of the Building Regulations / Standards in Great Britain, refer to the relevant Technical Bulletins and links to Government websites at www.kingspaninsulation.co.uk/fireregulations.

### Thermal modelling of junctions

 $\Psi$ -values have been created for the major junctions involving Kingspan Thermawall® TW50 Cavity Board following the quidelines in BR 497:2016.

All thermal modelling work was undertaken by competent thermal modellers through a third party consultancy on behalf of Kingspan Insulation Ltd. Supplementary thermal modelling work was undertaken/checked internally by competent thermal modellers (who have successfully completed training and portfolios to become members of the Elmhurst Psi-Value Competency Scheme and are experienced in thermal modelling of junction heat losses).

All of the calculated  $\Psi$ -values for the Kingspan junction details are better than the default  $\Psi$ -values given in Table K1 of SAP 10.

### Kingspan Insulation thermal modelling

### Critical temperature factors

Reasonable provision to avoid surface condensation, or mould growth occurring as a result of thermal bridges, is to demonstrate that the details achieve a temperature factor that is no worse than the performance set out in BRE IP 1/06.

The temperature factor is a property of the construction, surface resistance and internal and external temperatures. It is used to assess the risk of surface condensation or mould growth. This parameter has been provided for all of the junction variants.

In all cases the calculated values are higher than the critical temperature factor for dwellings (fCRsi of 0.75) as given in BRE IP 1/06, which limits the risk of surface condensation or mould growth. Higher humidity condition buildings for example swimming pools (fCRsi of 0.90), may require alternative details and constructions.

All of the modelled Kingspan Thermawall® TW50 details achieve acceptable temperature factors for dwellings.

### Calculation methodology

The thermal modelling of Kingspan Thermawall® TW50 details was undertaken using Physibel's TRISCO and BLOCON's HEAT2, both are steady state thermal modelling software that have been validated against BS EN ISO 10211:2017 (Thermal bridges in building construction — Heat flows and surface temperatures — Detailed calculations).

The modelled U-values and underfloor temperatures for suspended and beam and block floors were determined in accordance with Annex G of BS EN ISO 13370: 2017 (Thermal performance of buildings - Heat transfer via the ground - Calculation methods).

Junctions were modelled using Kingspan Thermawall® TW50 75 mm insulation in a 125 mm masonry cavity, with a 12.5 mm plasterboard on plaster dabs and a blockwork inner leaf of varying thermal conductivities. The thermal conductivity of the low conductivity blockworks was adjusted as per 3.1.3.3 of BR 497. More detailed build ups for wall and roof constructions are within the individual pages of this document. For Kingspan Thermawall® TW50 product information please refer to the **product literature**.

#### How to use these details

The detail sheets include a process sequence and also guidance on how to achieve a good level of airtightness.

The  $\Psi$ -values and temperature factors are provided for different thermal conductivities of inner leaf blockwork. Where a different blockwork thermal conductivity is used, performance can be inferred from the poorer closest blockwork thermal conductivity.

The  $\Psi$ -values cited may be used in calculations of building heat loss, where the principles of construction and key element specifications have been followed.

### Limitations & applicability of modelling

Calculated  $\Psi$ -values can be used by energy assessors for buildings constructed in accordance with associated details for England, Scotland, Wales and Northern Ireland.

Where proposed constructions significantly differ from the enclosed process sequences, or use alternative materials, these  $\Psi$ -values and temperature factors should not be used. In addition where the product differs or is substituted these details should not be used.

These details represent typical detailing to achieve a good level of thermal performance, however the details included in this document may not be suitable for use in all circumstances. Where there is any uncertainty, Building Control Body (BCB) requirements and advice should always be sought and followed. All other site requirements and relevant building regulations must be taken into consideration when implementing the details.

The details and thermal models contained within this document are indicative only, designed to provide a basis for  $\Psi$ -value calculations and thermal junction performance. The actual design and requirements of each project regarding (but not limited to), acoustics, fire, structure, moisture, etc. will need to be determined and checked by the designer, fire engineer and other relevant parties on the project. Although we have made every effort to provide accurate information, the company can accept no liability for any issues arising from its use.

## E1 - Open back lintel (insulated) with perforated steel base plate

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

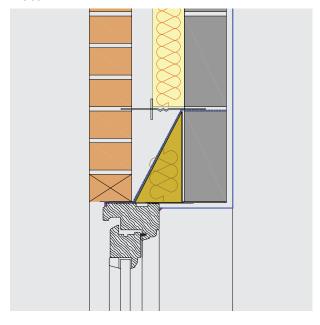
### Thermal performance process sequence

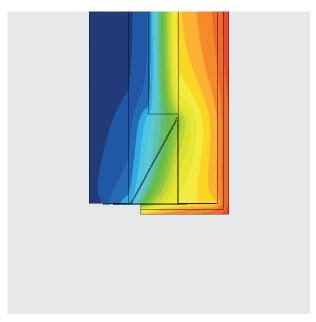
- Ensure Kingspan Thermawall® TW50 is in contact with the lintel.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

### Air barrier process sequence

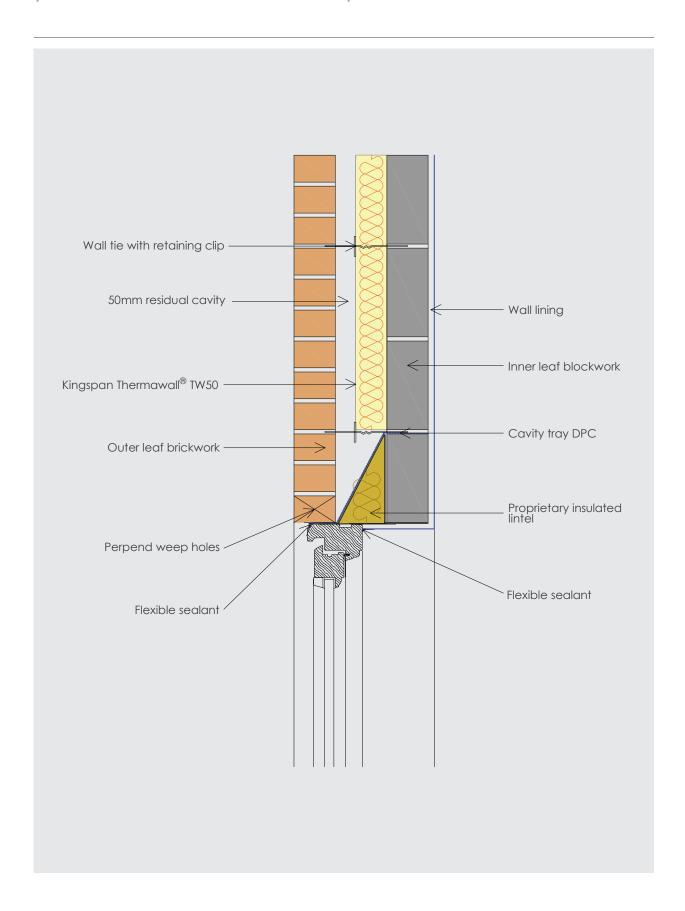
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.





		Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21	
Linear thermal transmittance $\Psi$ (W/mK)						
Standard 30 mm overlap	0.313	0.322	0.340	0.375	0.398	
Full 80 mm overlap	0.230	0.237	0.244	0.273	0.305	
Temperature factor $(f)$						
Standard 30 mm overlap	0.79	0.79	0.79	0.80	0.80	
Full 80 mm overlap	0.83	0.84	0.84	0.85	0.86	

## E1 - Open back lintel (insulated) with perforated steel base plate



# E1 - Open back lintel (insulated) with perforated steel base plate with insulated reveal

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

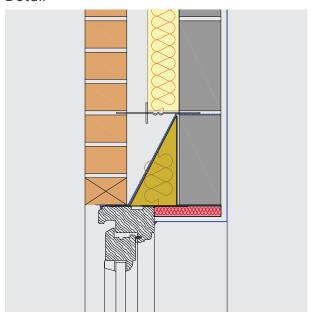
### Thermal performance process sequence

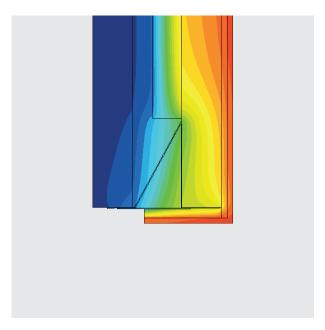
- Ensure Kingspan Thermawall® TW50 is in contact with the lintel.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

### Air barrier process sequence

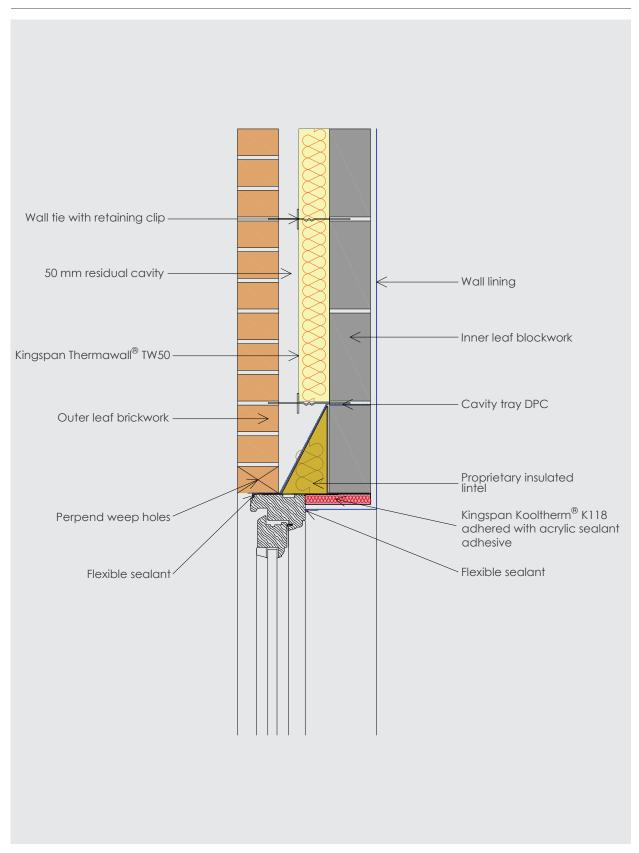
- 37.5 mm thick Kingspan Kooltherm® K118 Insulated Plasterboard added to the window reveal with adhesive and supplementary fixings. Ensure Kingspan Kooltherm® K118 butts the window frame. Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.





Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)					
Standard 30 mm overlap	0.223	0.236	0.246	0.289	0.330
Full 80 mm overlap	0.173	0.184	0.193	0.231	0.268
Temperature factor $(f)$					
Standard 30 mm overlap	0.91	0.91	0.91	0.90	0.89
Full 80 mm overlap	0.91	0.91	0.91	0.90	0.90

# E1 - Open back lintel (insulated) with perforated steel base plate with insulated reveal



## E1 – Open back lintel (uninsulated) with perforated steel base plate

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

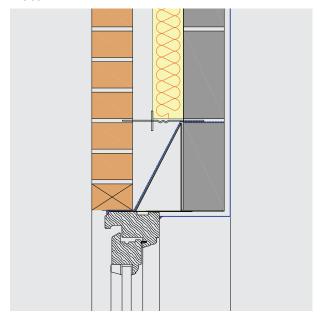
### Thermal performance process sequence

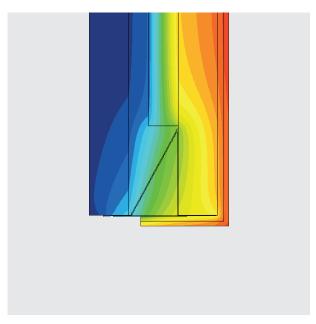
- Ensure Kingspan Thermawall® TW50 is in contact with the lintel
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

### Air barrier process sequence

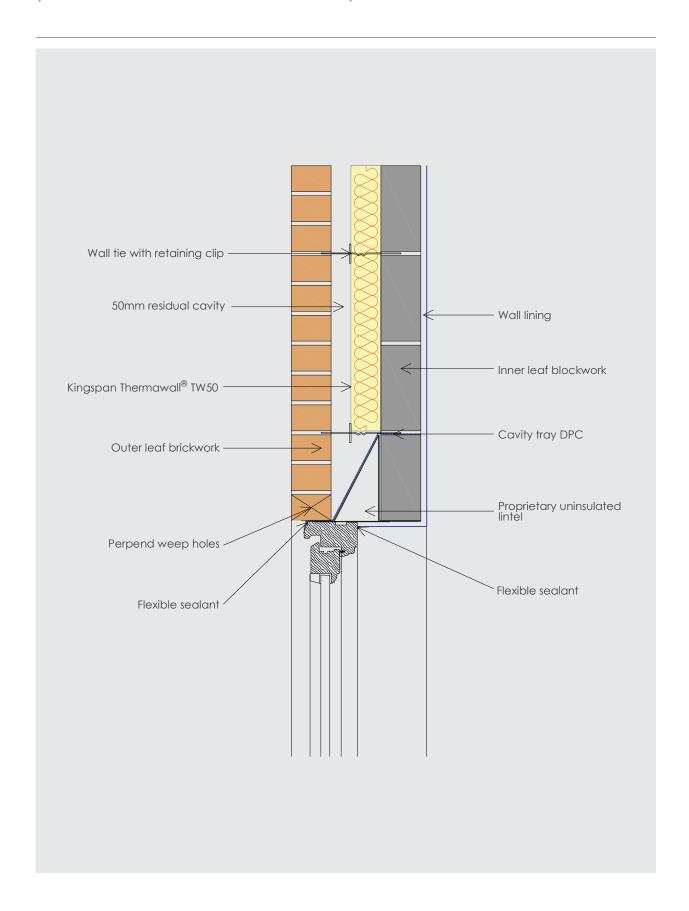
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.





Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)					
Standard 30 mm overlap	0.381	0.391	0.400	0.439	0.477
Full 80 mm overlap	0.301	0.311	0.320	0.359	0.399
Temperature factor (f)					
Standard 30 mm overlap	0.77	0.77	0.77	0.78	0.79
Full 80 mm overlap	0.80	0.80	0.80	0.82	0.83

## E1 - Open back lintel (uninsulated) with perforated steel base plate



# E1 - Open back lintel (uninsulated) with perforated steel base plate with insulated reveal

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

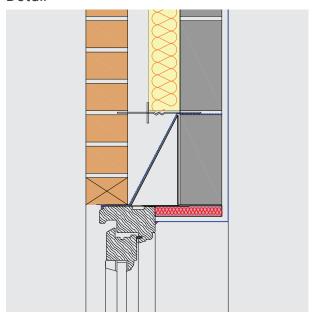
### Thermal performance process sequence

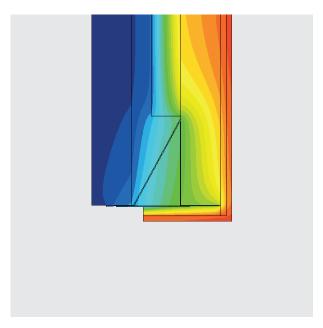
- Ensure Kingspan Thermawall® TW50 is in contact with the lintel
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

### Air barrier process sequence

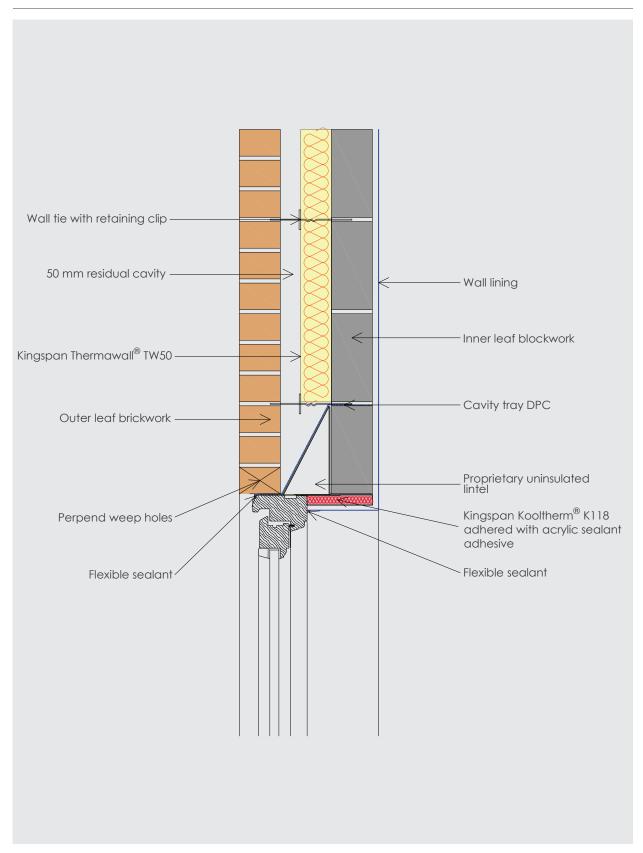
- 37.5 mm thick Kingspan Kooltherm® K118 Insulated Plasterboard added to the window reveal with adhesive and supplementary fixings. Ensure Kingspan Kooltherm® K118 butts the window frame. Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.





	Internal blockwork conductivity (W/mK)					
Description	0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21	
Linear thermal transmittance $\Psi$ (W/mK)						
Standard 30 mm overlap	0.220	0.233	0.244	0.290	0.332	
Full 80 mm overlap	0.213	0.227	0.239	0.291	0.340	
Temperature factor $(f)$						
Standard 30 mm overlap	0.90	0.90	0.89	0.89	0.88	
Full 80 mm overlap	0.89	0.89	0.89	0.88	0.87	

# E1 - Open back lintel (uninsulated) with perforated steel base plate with insulated reveal



## E2 - Open back lintel (insulated) without base plate

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

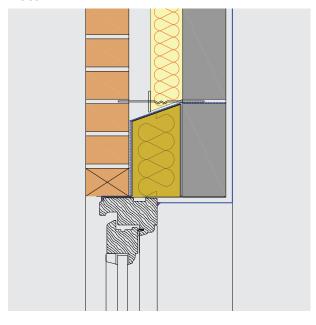
### Thermal performance process sequence

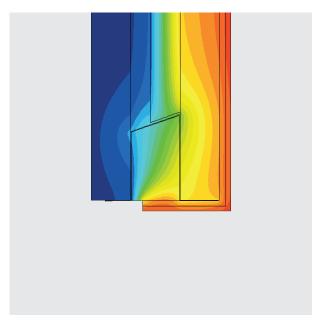
- Ensure Kingspan Thermawall® TW50 is in contact with the lintel.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

### Air barrier process sequence

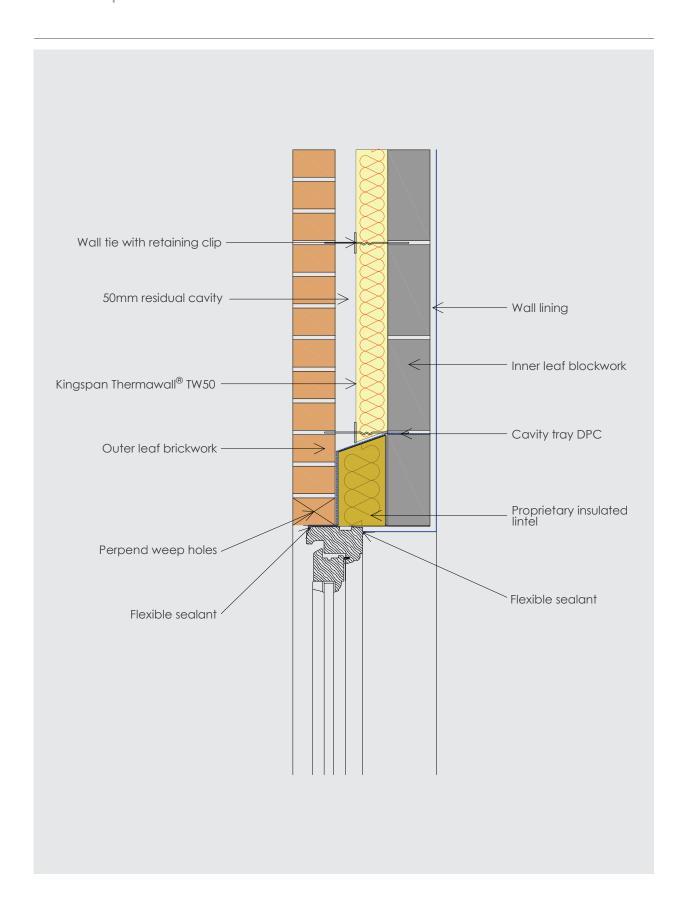
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.





		Internal blockwork conductivity (W/mK)					
Description	0.11	0.15	0.19	0.51	1.13		
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21		
Linear thermal transmittance $\Psi$ (W/mK)							
Standard 30 mm overlap	0.184	0.189	0.195	0.220	0.248		
Full 80 mm overlap	0.171	0.177	0.183	0.209	0.238		
Temperature factor $(f)$							
Standard 30 mm overlap	0.91	0.91	0.92	0.93	0.92		
Full 80 mm overlap	0.91	0.91	0.91	0.92	0.92		

## E2 - Open back lintel (insulated) without base plate



## E2 - Open back lintel (insulated) without base plate with insulated reveal

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

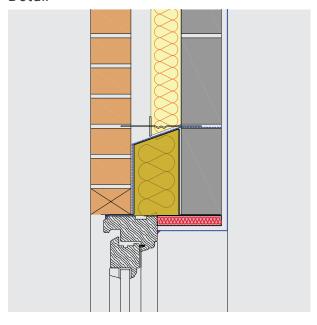
### Thermal performance process sequence

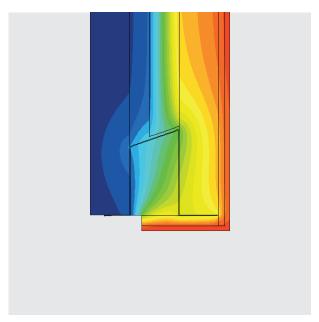
- Ensure Kingspan Thermawall® TW50 is in contact with the lintel
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

### Air barrier process sequence

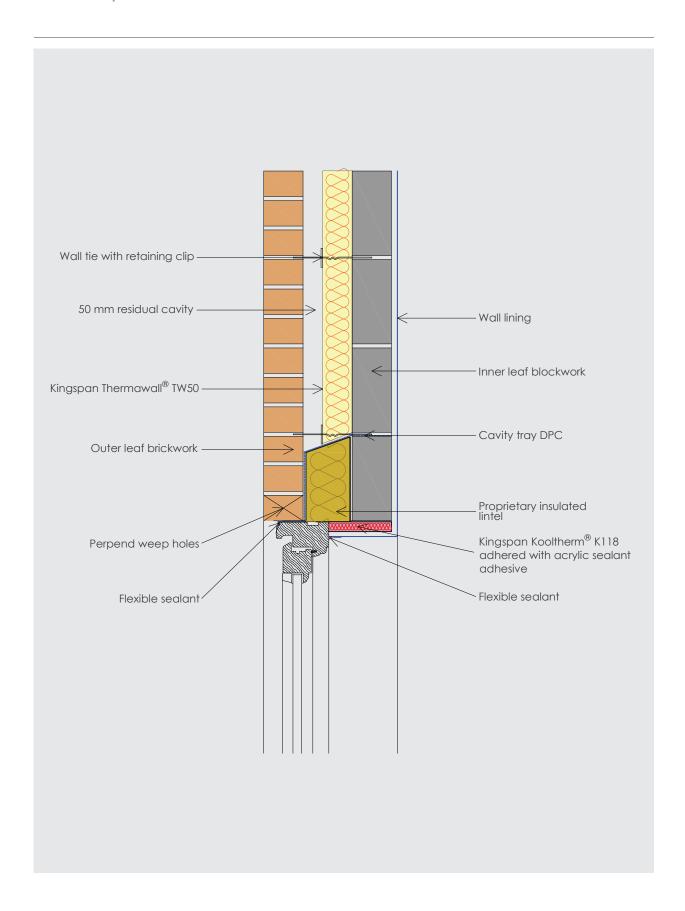
- 37.5 mm thick Kingspan Kooltherm® K118 Insulated Plasterboard added to the window reveal with adhesive and supplementary fixings. Ensure Kingspan Kooltherm® K118 butts the window frame. Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.





	Internal blockwork conductivity (W/mK)					
Description	0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21	
Linear thermal transmittance $\Psi$ (W/mK)						
Standard 30 mm overlap	0.147	0.156	0.163	0.194	0.224	
Full 80 mm overlap	0.140	0.148	0.156	0.187	0.219	
Temperature factor (f)						
Standard 30 mm overlap	0.93	0.93	0.92	0.92	0.91	
Full 80 mm overlap	0.93	0.92	0.92	0.92	0.91	

## E2 - Open back lintel (insulated) without base plate with insulated reveal



## E2 - Open back lintel (uninsulated) without base plate

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

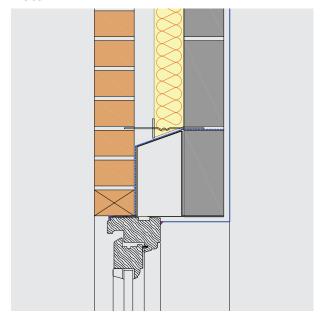
### Thermal performance process sequence

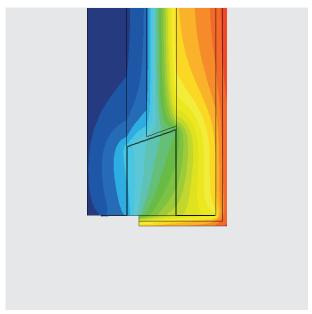
- Ensure Kingspan Thermawall® TW50 is in contact with the lintel.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

### Air barrier process sequence

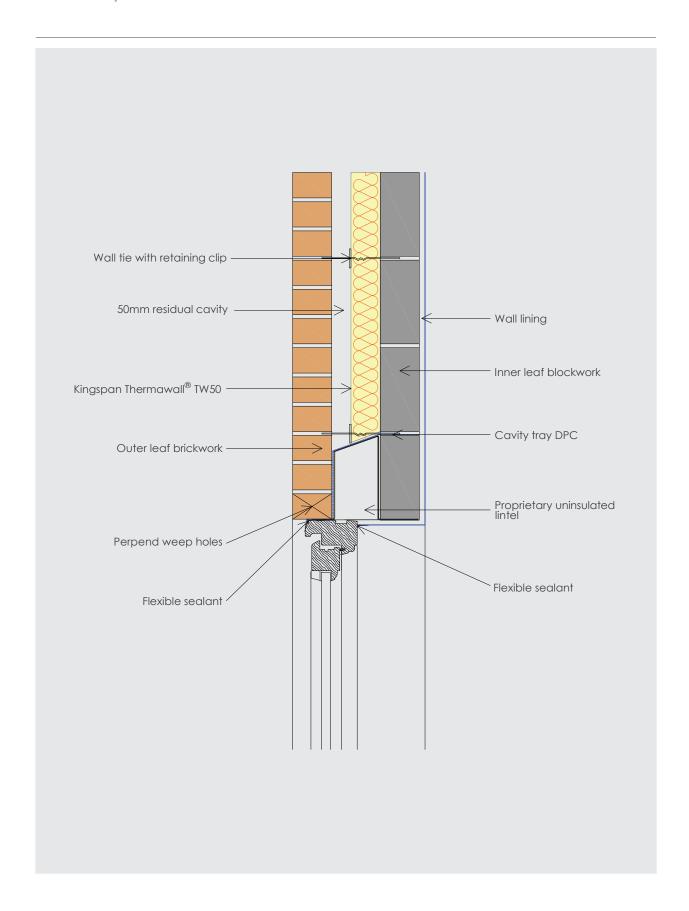
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.





	Internal blockwork conductivity (W/mK)					
Description	0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21	
Linear thermal transmittance $\Psi$ (W/mK)						
Standard 30 mm overlap	0.336	0.376	0.386	0.430	0.474	
Full 80 mm overlap	0.318	0.331	0.342	0.392	0.445	
Temperature factor (f)						
Standard 30 mm overlap	0.78	0.78	0.78	0.79	0.80	
Full 80 mm overlap	0.80	0.81	0.81	0.82	0.83	

## E2 - Open back lintel (uninsulated) without base plate



## E2 - Open back lintel (uninsulated) without base plate with insulated reveal

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

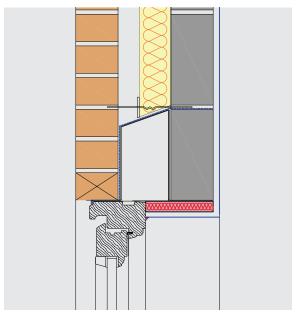
### Thermal performance process sequence

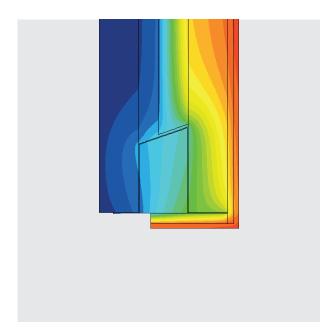
- Ensure Kingspan Thermawall® TW50 is in contact with the lintel
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

### Air barrier process sequence

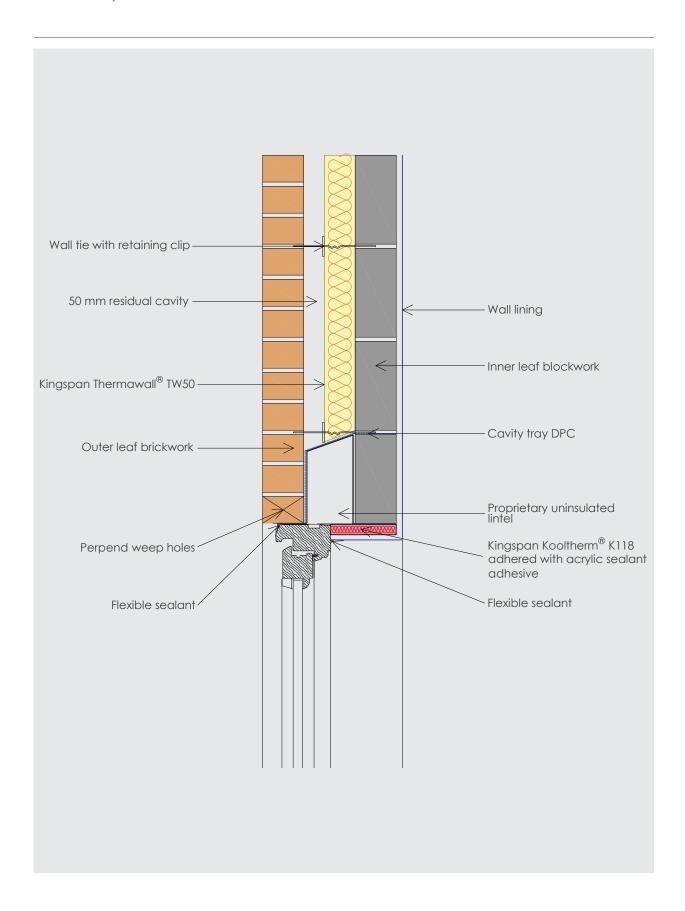
- 37.5 mm thick Kingspan Kooltherm® K118 Insulated Plasterboard added to the window reveal with adhesive and supplementary fixings. Ensure Kingspan Kooltherm® K118 butts the window frame. Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.





	Internal blockwork conductivity (W/mK)					
Description	0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21	
Linear thermal transmittance $\Psi$ (W/mK)						
Standard 30 mm overlap	0.239	0.254	0.267	0.326	0.382	
Full 80 mm overlap	0.226	0.242	0.257	0.318	0.381	
Temperature factor (f)						
Standard 30 mm overlap	0.89	0.89	0.88	0.87	0.87	
Full 80 mm overlap	0.89	0.88	0.88	0.87	0.86	

## E2 - Open back lintel (uninsulated) without base plate with insulated reveal



## E2 - Independent steel lintel externally and independent concrete lintel internally

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

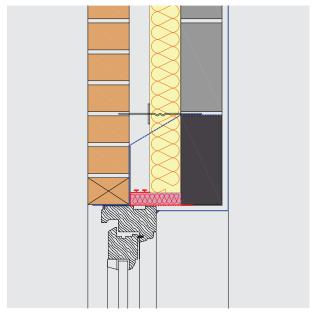
### Thermal performance process sequence

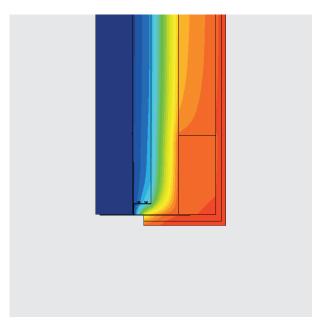
- Ensure Kingspan Thermawall® TW50 is lightly butted up against the Kingspan Kooltherm® Cavity Closer so that there are no gaps between the two products.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

### Air barrier process sequence

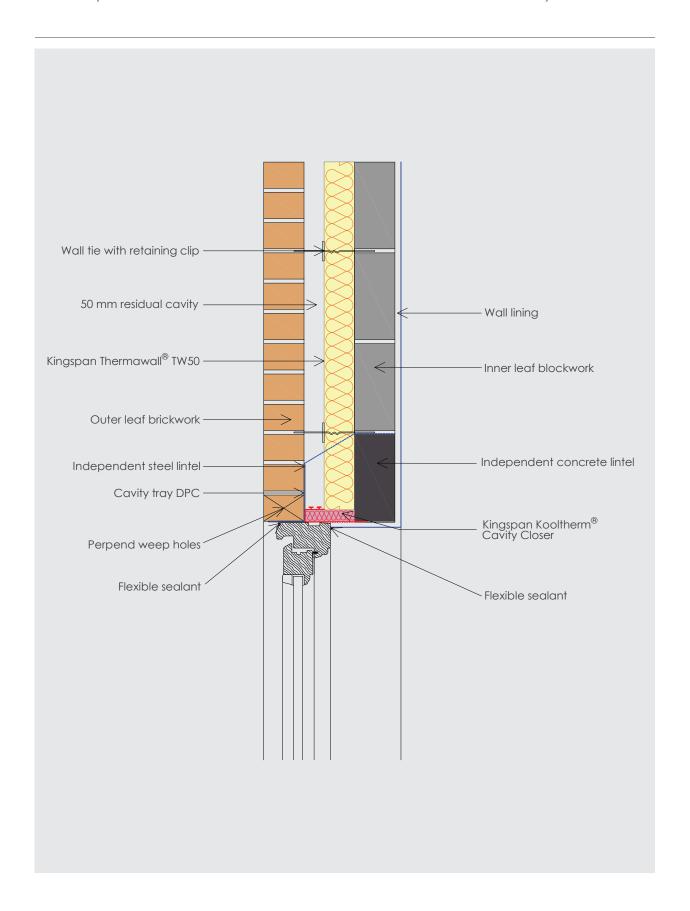
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.





	Internal blockwork conductivity (W/mK)					
Description	0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21	
Linear thermal transmittance $\Psi$ (W/mK)						
Standard 30 mm overlap	0.030	0.029	0.028	0.025	0.024	
Full 80 mm overlap	0.009	0.007	0.007	0.004	0.003	
Temperature factor $(f)$						
Standard 30 mm overlap	0.91	0.91	0.91	0.91	0.91	
Full 80 mm overlap	0.96	0.96	0.96	0.96	0.96	

## E2 - Independent steel lintel externally and independent concrete lintel internally



# E2 - Independent steel lintel externally and independent concrete lintel internally with insulated reveal

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

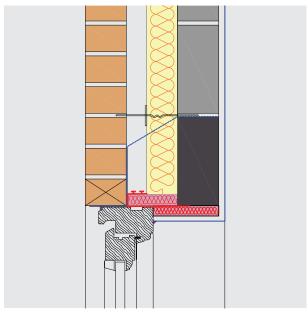
### Thermal performance process sequence

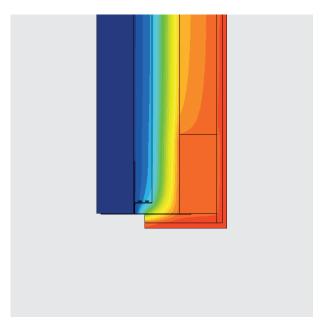
- Ensure Kingspan Thermawall® TW50 is lightly butted up against the Kingspan Kooltherm® Cavity Closer so that there are no gaps between the two products.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

### Air barrier process sequence

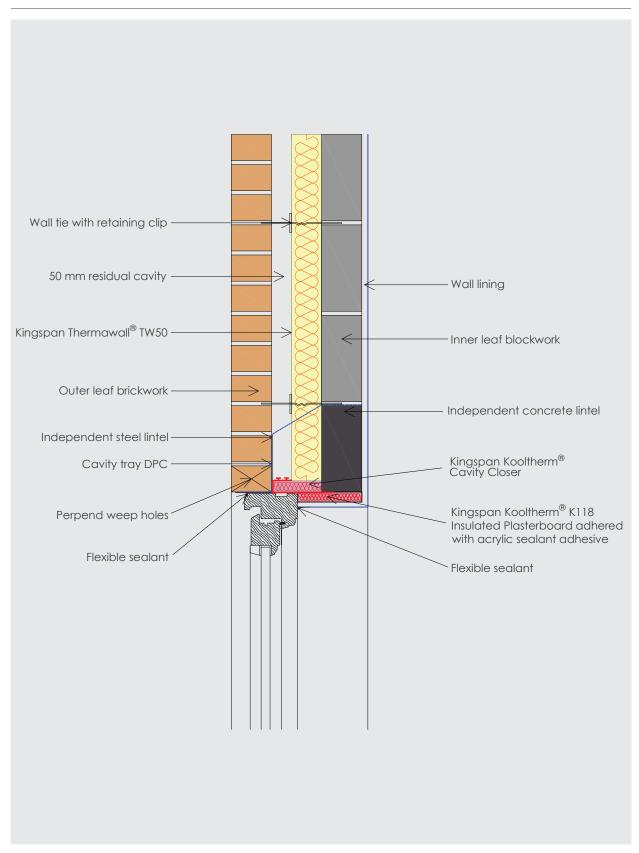
- 37.5 mm thick Kingspan Kooltherm® K118 added to the window reveal with adhesive and supplementary fixings. Ensure Kingspan Kooltherm® K118 butts the window frame. Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the joint between the window frame and the internal linings.





	Internal blockwork conductivity (W/mK)					
Description	0.11	0.15	0.19	0.51	1.13	
U–value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21	
Linear thermal transmittance $\Psi$ (W/mK)						
Standard 30 mm overlap	0.015	0.014	0.013	0.010	0.009	
Full 80 mm overlap	0.002	0.002	0.001	-0.001	-0.003	
Temperature factor (f)						
Standard 30 mm overlap	0.96	0.96	0.96	0.96	0.96	
Full 80 mm overlap	0.97	0.97	0.97	0.97	0.97	

# E2 - Independent steel lintel externally and independent concrete lintel internally with insulated reveal



### E3 - Sill (insulated reveal)

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

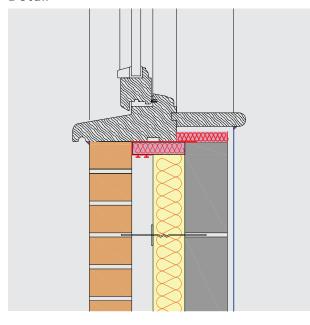
### Thermal performance process sequence

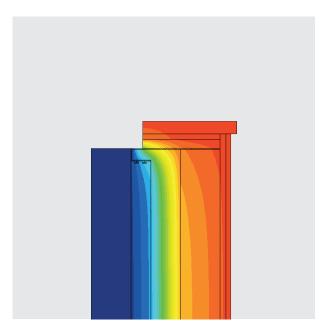
- Kingspan Kooltherm® Cavity Closer should be installed to close the cavity.
- Ensure Kingspan Thermawall® TW50 is lightly butted up against the Kingspan Kooltherm® Cavity Closer so that there are no gaps between the two products.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

### Air barrier process sequence

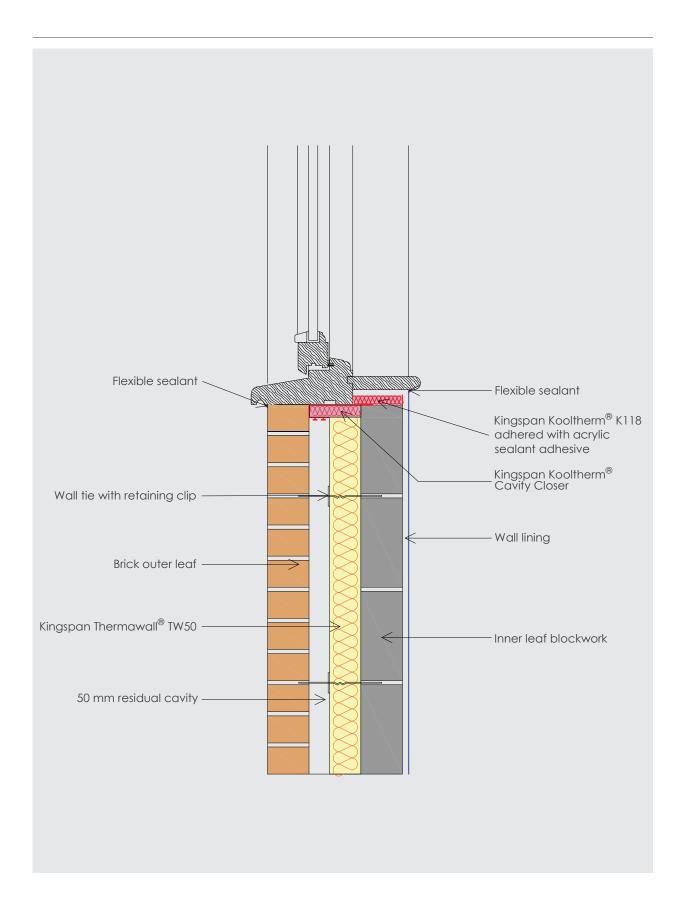
- 37.5 mm thick Kingspan Kooltherm® K118 added to the window reveal with adhesive and supplementary fixings. Ensure Kingspan Kooltherm® K118 butts the window frame. Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the junction between the internal lining and the window sill board (if used).
- Seal the junction between the window sill board and the window frame member.





	Internal blockwork conductivity (W/mK)					
Description	0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21	
Linear thermal transmittance $\Psi$ (W/mK)						
Standard 30 mm overlap	0.007	0.007	0.007	0.006	0.005	
Full 80 mm overlap	0.002	0.001	0.001	0.000	-0.001	
Temperature factor $(f)$						
Standard 30 mm overlap	0.97	0.97	0.97	0.97	0.97	
Full 80 mm overlap	0.97	0.97	0.97	0.97	0.97	

### E3 - Sill (insulated reveal)



### E3 - Sill (un-insulated reveal)

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

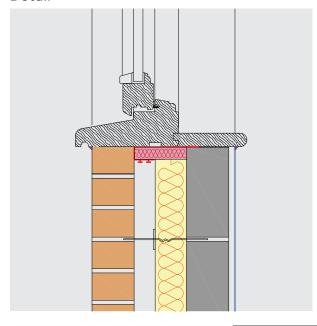
### Thermal performance process sequence

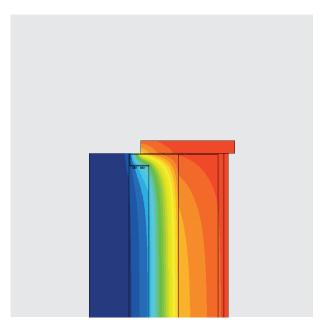
- Kingspan Kooltherm® Cavity Closer should be installed to close the cavity.
- Ensure Kingspan Thermawall® TW50 is lightly butted up against the Kingspan Kooltherm® Cavity Closer so that there are no gaps between the two products.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

### Air barrier process sequence

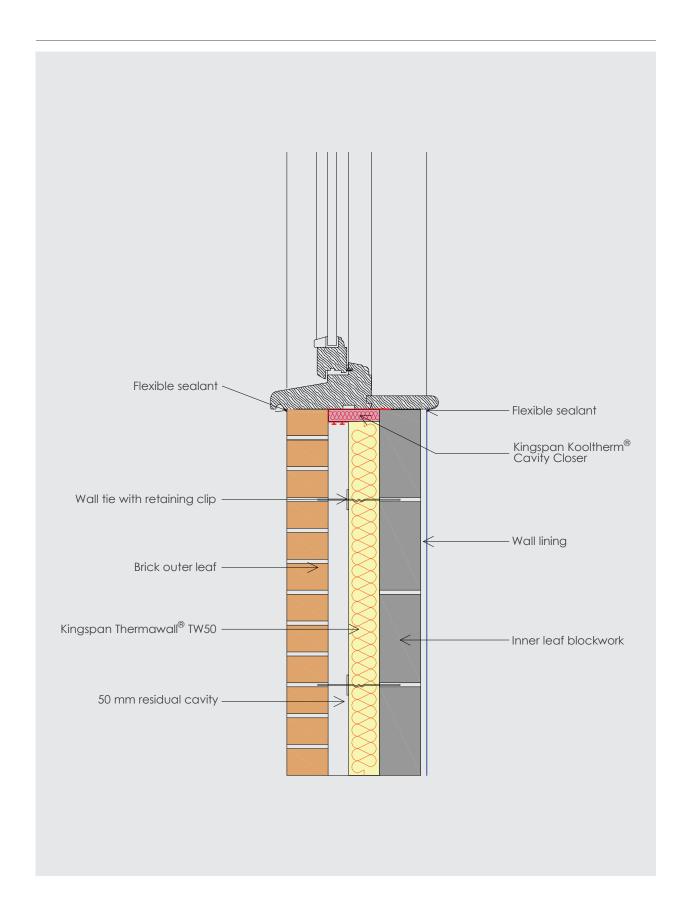
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the junction between the internal lining and the window sill board (if used).
- Seal the junction between the window sill board and the window frame member.





	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)					
Standard 30 mm overlap	0.027	0.027	0.027	0.026	0.026
Full 80 mm overlap	0.003	0.003	0.003	0.002	0.002
Temperature factor $(f)$					
Standard 30 mm overlap	0.93	0.93	0.93	0.93	0.93
Full 80 mm overlap	0.96	0.96	0.96	0.96	0.96

### E3 - Sill (un-insulated reveal)



### E4 - Jamb (insulated reveal)

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

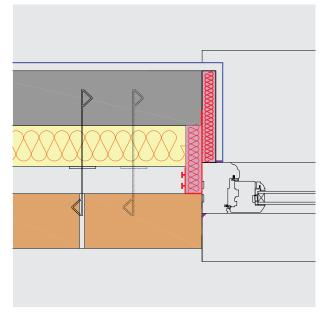
### Thermal performance process sequence

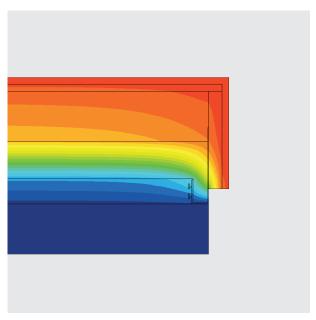
- Kingspan Kooltherm® Cavity Closer should be installed to close the cavity.
- Ensure Kingspan Thermawall® TW50 is in contact with the full length of Kingspan Kooltherm® Cavity Closer.
  If required, fill the gap with insulating expanding foam.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.

- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- At the vertical edges of openings and at vertical unreturned or unbounded edges (e.g. movement joints), additional wall ties should be used at a rate of one tie per 300 mm height or equivalent, placed not more than 225 mm from the edge.
- Alternatively, use an additional wall tie within 225 mm of the opening / vertical edge on each board course (450 mm) level to satisfy the structural requirements of the wall. Avoid penetrating the board, as this may introduce an unacceptable risk of water penetration. Place additional ties on each board course to compensate.

### Air barrier process sequence

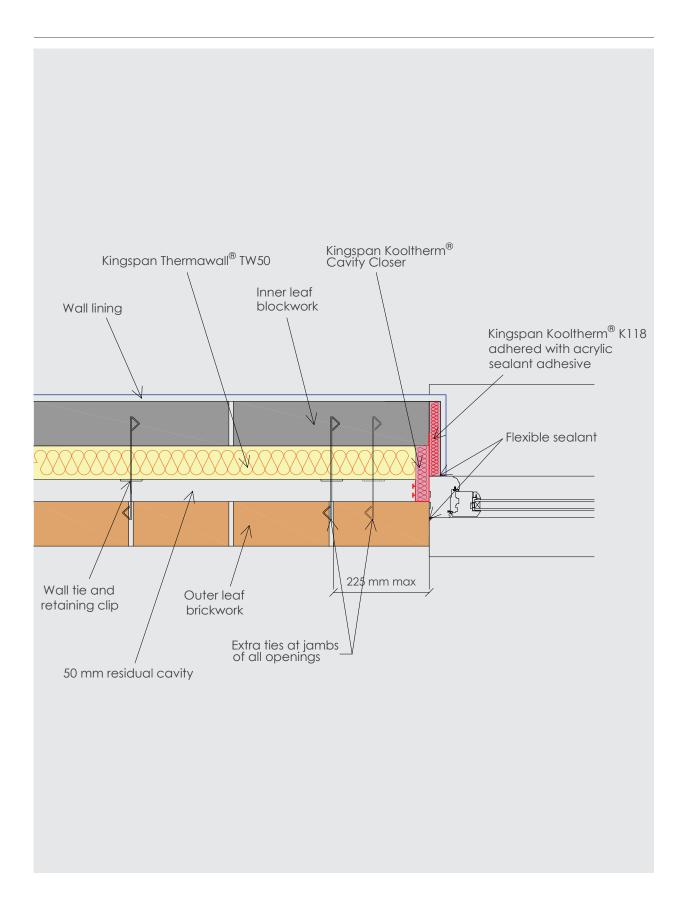
- 37.5 mm thick Kingspan Kooltherm® K118 added to the window reveal with adhesive and supplementary fixings.
  Ensure Kingspan Kooltherm® K118 butts the window frame.
  Seal the perimeter with flexible sealant.
- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the junction between the window sill board and the window frame member.





Description	Internal blockwork conductivity (W/mK)				
	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)					
Standard 30 mm overlap	0.007	0.006	0.006	0.005	0.005
Full 80 mm overlap	-0.002	-0.002	-0.003	-0.003	-0.004
Temperature factor (f)					
Standard 30 mm overlap	0.96	0.96	0.96	0.97	0.97
Full 80 mm overlap	0.98	0.98	0.97	0.97	0.97

### E4 - Jamb (insulated reveal)



### E4 - Jamb (un-insulated reveal)

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

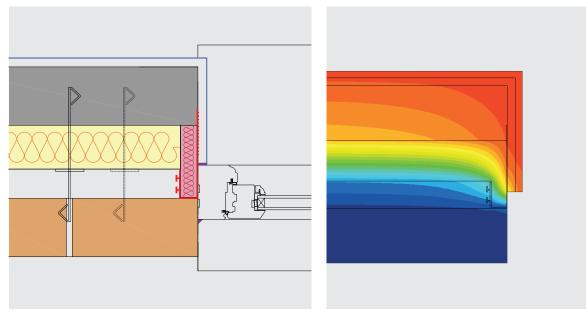
### Thermal performance process sequence

- Kingspan Kooltherm® Cavity Closer should be installed to close the cavity.
- Ensure Kingspan Thermawall® TW50 is in contact with the full length of Kingspan Kooltherm® Cavity Closer.
  If required, fill the gap with insulating expanding foam.
- Ensure there are no gaps between the insulation boards.
- For normal reveals, ensure the window / door frame overlaps the lintel by no less than 30 mm.
- For fully overlapped reveals, ensure the window / door frame overlaps the lintel fully / by no less than 80 mm.
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.

- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- At the vertical edges of openings and at vertical unreturned or unbounded edges (e.g. movement joints), additional wall ties should be used at a rate of one tie per 300 mm height or equivalent, placed not more than 225 mm from the edge.
- Alternatively, use an additional wall tie within 225 mm of the opening / vertical edge on each board course (450 mm) level to satisfy the structural requirements of the wall. Avoid penetrating the board, as this may introduce an unacceptable risk of water penetration. Place additional ties on each board course to compensate.

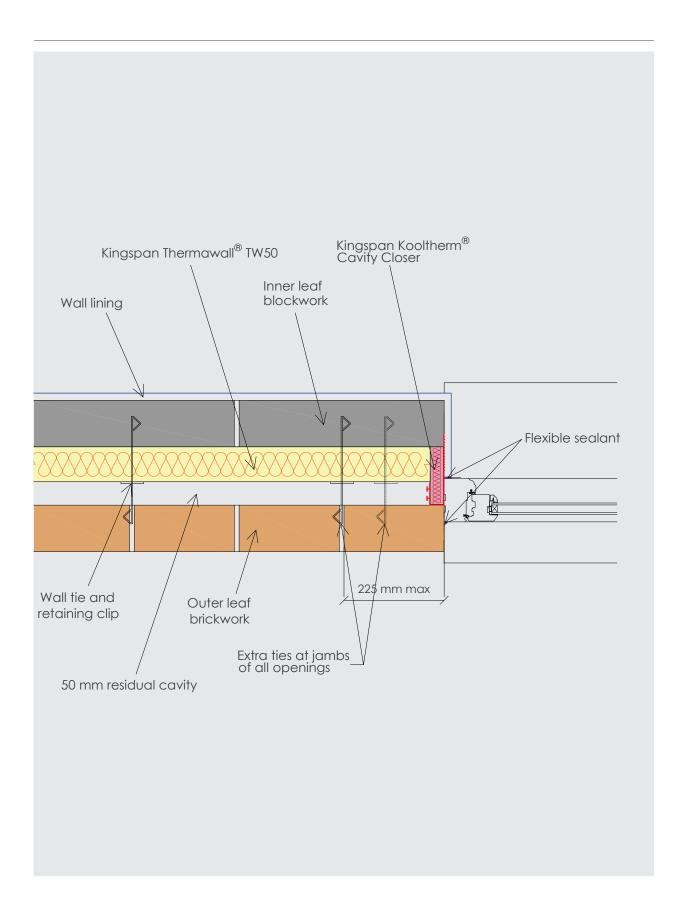
### Air barrier process sequence

- Apply flexible sealant to all interfaces between the internal air barrier and the window / door frame.
- Seal all penetrations through the air barrier using a flexible sealant.
- Seal the junction between the window sill board and the window frame member.



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)					
Standard 30 mm overlap	0.020	0.019	0.019	0.018	0.018
Full 80 mm overlap	0.004	0.003	0.003	0.002	0.002
Temperature factor (f)					
Standard 30 mm overlap	0.93	0.93	0.93	0.93	0.93
Full 80 mm overlap	0.96	0.96	0.96	0.96	0.96

### E4 - Jamb (un-insulated reveal)



### E5 - Ground floor (solid concrete slab)

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

### Thermal performance process sequence

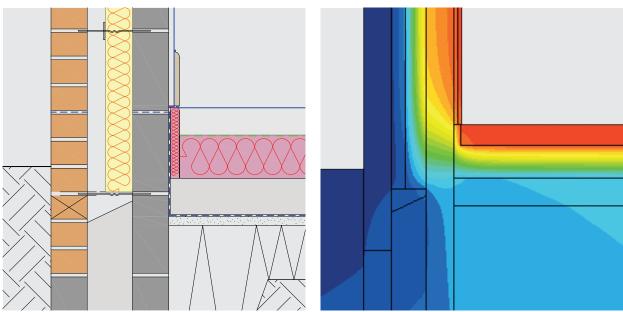
- Install 25 mm (minimum) Kingspan Kooltherm® K103 Floorboard vertically around the perimeter of the floor. Install the upstand insulation so that it is flush with the floor finish. Kingspan Kooltherm® K103 or vertical perimeter insulation must tightly abut the inner leaf of blockwork.
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- Ensure Kingspan Thermawall® TW50 is installed at least 150 mm below the top surface of Kingspan Kooltherm® K103 perimeter insulation.

- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- Ensure Kingspan Thermawall® TW50 joints are lightly butted.

### Air barrier process sequence

- Apply flexible sealant between the wall lining and floor lining.
- Apply flexible sealant between the skirting board and the floor screed / finish.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.

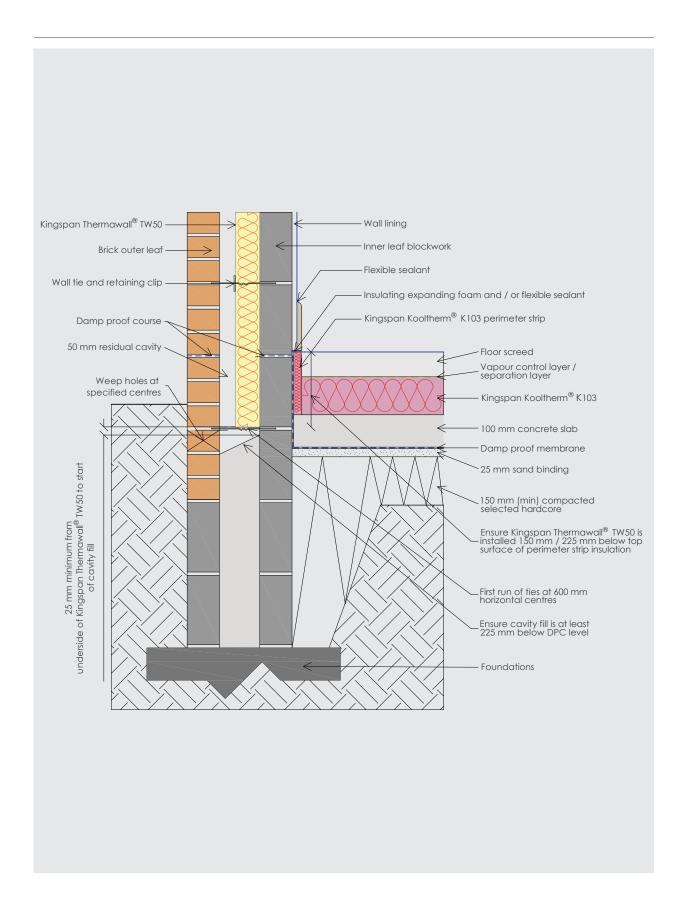
#### Detail



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)	0.029	0.037	0.044	0.086	0.155
Temperature factor (f)	0.94	0.94	0.94	0.92	0.89

 $NB\ Calculations\ based\ on\ 120\ mm\ Kingspan\ Kooltherm^{o}\ K103\ insulation.\ Cavity\ fill\ thermal\ conductivity\ taken\ as\ 1.4\ W/mK\ (concrete).$ 

### E5 - Ground floor (solid concrete slab)



### E5 - Ground floor (beam & block)

### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

### Thermal performance process sequence

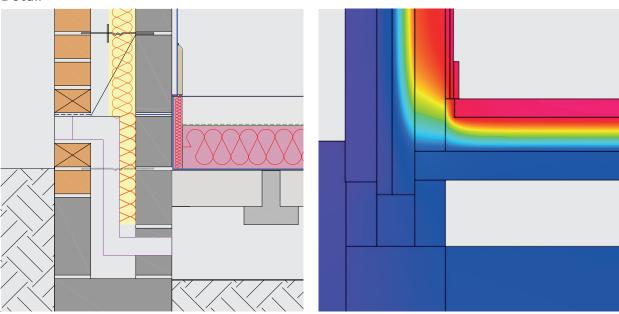
- Install 25 mm (minimum) Kingspan Kooltherm® K103 Floorboard vertically around the perimeter of the floor. Install the upstand insulation so that it is flush with the floor finish. Kingspan Kooltherm® K103 or vertical perimeter insulation must tightly abut the inner leaf of blockwork.
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- Ensure Kingspan Thermawall® TW50 is installed at least 150 mm below the top surface of the floor beam / bottom of the insulation.

- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- Ensure Kingspan Thermawall® TW50 joints are lightly butted.

### Air barrier process sequence

- Apply flexible sealant between the wall lining and floor lining.
- Apply flexible sealant between the skirting board and the floor screed / finish.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.

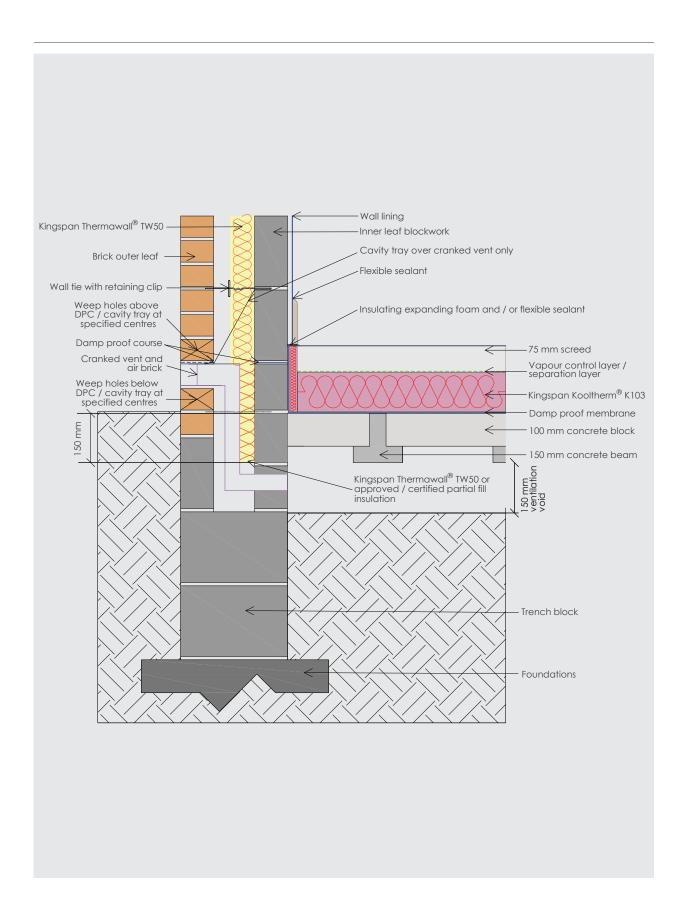
#### Detail



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)	0.047	0.061	0.052	0.090	0.154
Temperature factor (f)	0.95	0.94	0.94	0.93	0.92

 $NB\ Calculations\ based\ on\ 120\ mm\ Kingspan\ Kooltherm^{\it w}\ K103\ insulation.\ Trench\ block\ thermal\ conductivity\ taken\ as\ 0.24\ W/mK.$ 

### E5 - Ground floor (beam & block)



## E5 - Ground floor (suspended timber floor)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

#### Thermal performance process sequence

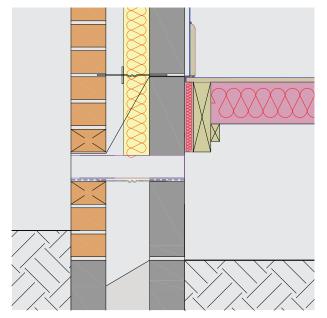
- Install 25 mm (minimum) Kingspan Kooltherm® K103 Floorboard vertically around the perimeter of the floor. Install the upstand insulation so that it is flush with the floor finish. Kingspan Kooltherm® K103 or vertical perimeter insulation must tightly abut the inner leaf of blockwork.
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- Ensure Kingspan Thermawall® TW50 is installed at least 250 mm below the top of the floor joist.

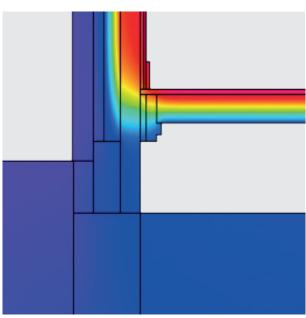
- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- Ensure Kingspan Thermawall® TW50 joints are lightly butted.

#### Air barrier process sequence

- Apply flexible sealant between the wall lining and floor lining.
- Apply flexible sealant between the skirting board and the floor screed / finish.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.

#### Detail

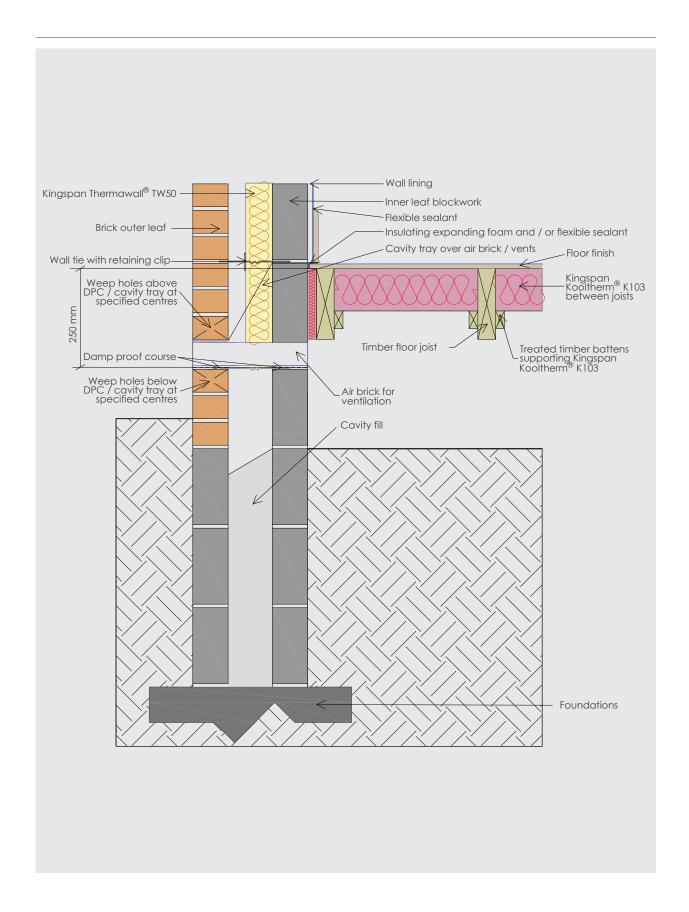




	Internal blockwork conductivity (W/mK)					
Description	0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)	0.19	0.20	0.20	0.21	0.22	
Linear thermal transmittance $\Psi$ (W/mK)	0.068	0.069	0.073	0.110	0.178	
Temperature factor $(f)$	0.88	0.88	0.88	0.86	0.85	

 $NB\ Calculations\ based\ on\ 120\ mm\ Kingspan\ Kooltherm^0\ K103\ insulation.\ Cavity\ fill\ thermal\ conductivity\ taken\ as\ 1.4\ W/mK\ (concrete).$ 

# E5 - Ground floor (suspended timber floor)



## E6 - Intermediate floor (concrete)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

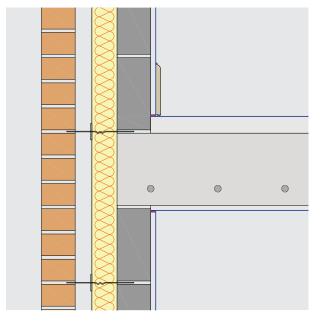
#### Thermal performance process sequence

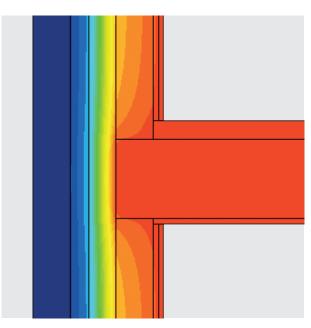
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- Continue Kingspan Thermawal<sup>®</sup> TW50 across the intermediate floor abutment zone.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- Ensure all Kingspan Thermawal<sup>®</sup> TW50 joints are lightly butted.

#### Air barrier process sequence

- Seal between the wall lining and floor screed lining with flexible sealant or plaster / screed mortar.
- Seal between the wall lining and ceiling lining with flexible sealant or plaster mortar.
- Apply flexible sealant between the skirting board and the floor screed / finish.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.
- Ensure a continuous bed of mortar between the floor slab and blockwork.

#### Detail

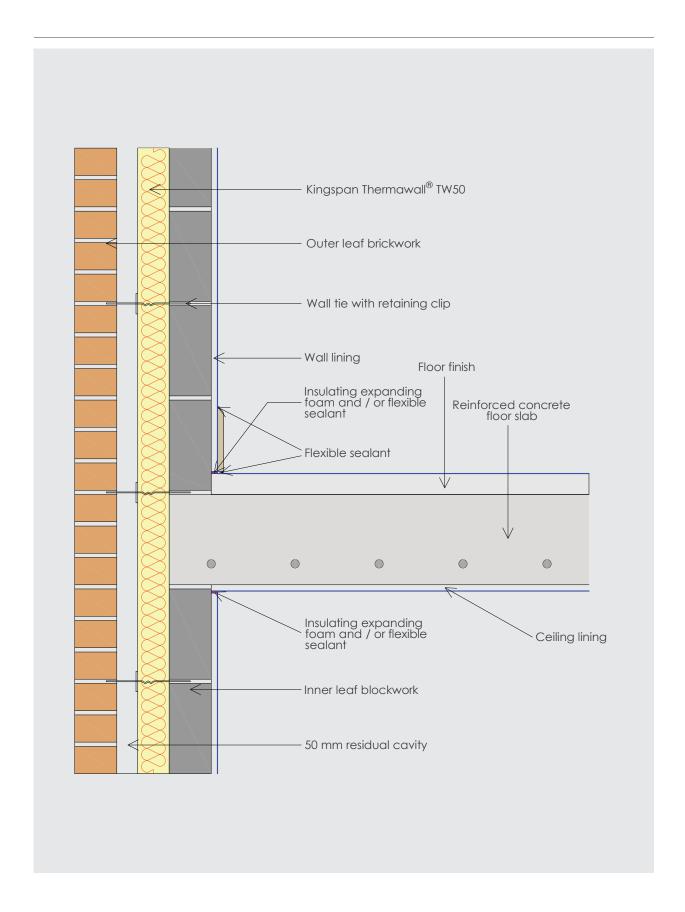




	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.20	0.20	0.21	0.22
Linear thermal transmittance $\Psi$ (W/mK)	0.012	0.011	0.010	0.007	0.006
Temperature factor (f)	0.98	0.97	0.97	0.97	0.97

 $NB\ Calculations\ based\ on\ 250\ mm\ reinforced\ concrete\ intermediate\ floor.\ Ceiling\ lining\ to\ floor\ 15\ mm\ dense\ plaster.$ 

# E6 - Intermediate floor (concrete)



## E6 - Intermediate floor (timber)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

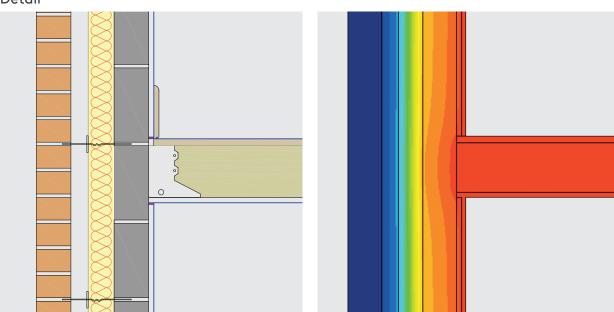
#### Thermal performance process sequence

- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- Continue Kingspan Thermawal<sup>®</sup> TW50 across the intermediate floor abutment zone.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- Ensure all Kingspan Thermawal<sup>®</sup> TW50 joints are lightly butted.

#### Air barrier process sequence

- Seal between the wall lining and floor lining with flexible sealant
- Seal between the wall lining and ceiling lining with flexible sealant
- Apply flexible sealant between the skirting board and the floor finish.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.

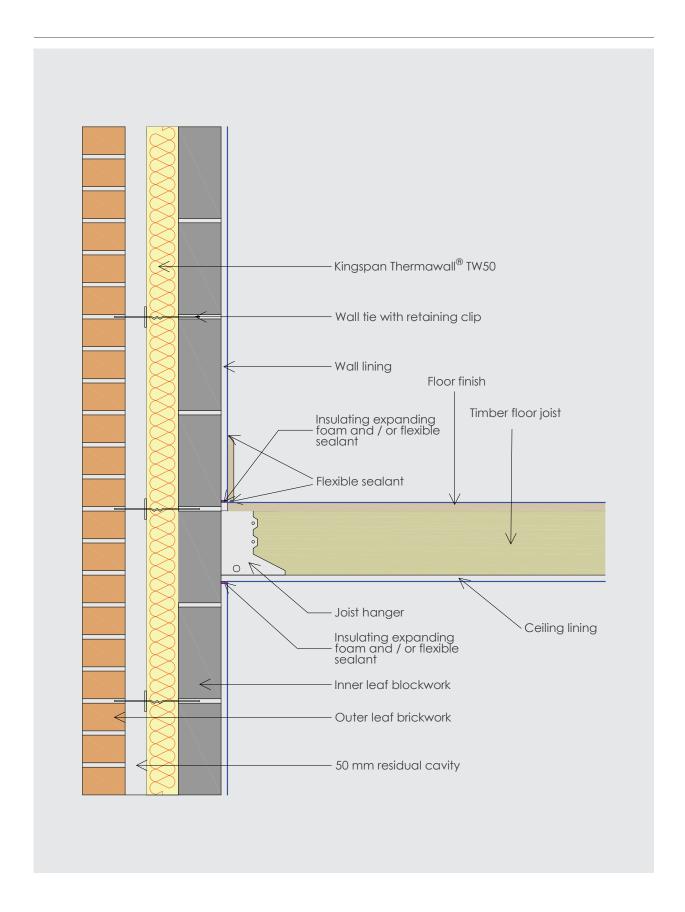
#### Detail



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)	0.002	0.003	0.003	0.003	0.004
Temperature factor $(f)$	0.98	0.98	0.97	0.97	0.97

NB Calculations based on 150 mm deep timber joists partially filled with 100 mm mineral wool  $(0.044 \, \text{W/mK})$ . Floor finish thermal conductivity  $0.15 \, \text{W/mK}$ , Joist hanger thermal conductivity  $50 \, \text{W/mK}$  (steel).

# E6 - Intermediate floor (timber)



## E10 - Eaves (insulation at ceiling level)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

#### Thermal performance process sequence

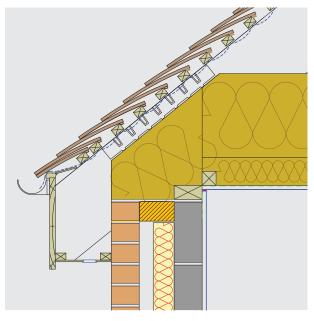
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- Ensure the gap between the wall plate and eaves ventilator is completely filled with flexible insulation. The flexible insulation is to have an R-value of 1.2 m<sup>2</sup>K/W or higher.
- The flexible insulation should be tucked down the head of the cavity to enable continuity of the flexible insulation and Kingspan Thermawall® TW50 throughout the junction.
- Ensure the full depth of ceiling insulation, between and over joist ceiling insulation, abuts the eaves insulation.

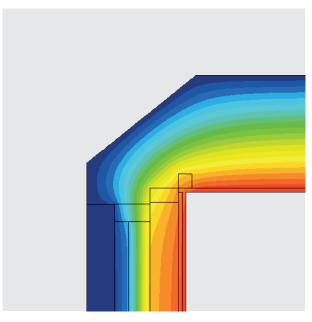
- Kingspan Thermawall® TW50 and eaves insulation should be firmly held against / butted tight against the fire stop.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- Ensure all Kingspan Thermawall® TW50 joints are lightly butted.

#### Air barrier process sequence

- Seal the wall plate on a continuous layer of mortar.
- Seal between the wall lining and ceiling lining with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant or plaster mortar.

#### Detail

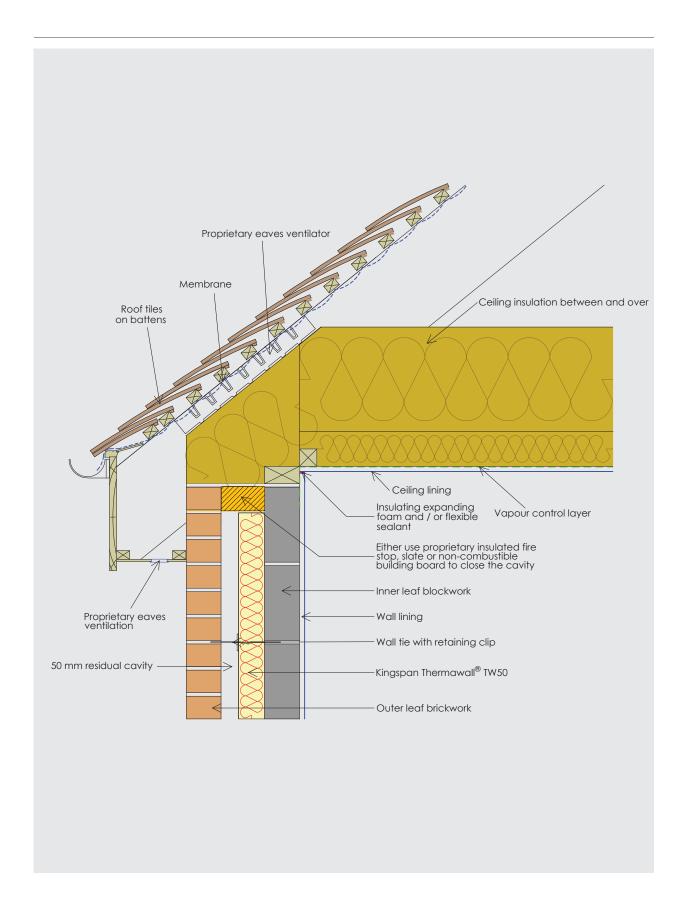




	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)	0.037	0.038	0.038	0.039	0.041
Temperature factor (f)	0.93	0.93	0.93	0.93	0.94

NB Calculations based on a ceiling with 100 mm mineral wool (0.044 W/mK) between joists and 300 mm mineral wool (0.044 W/mK) above joists.

# E10 - Eaves (insulation at ceiling level)



### E11 - Eaves (insulation at rafter level)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

#### Thermal performance process sequence

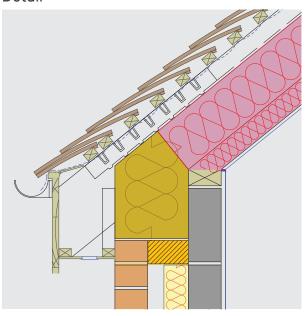
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- Ensure the gap between the wall plate and eaves ventilator is completely filled with flexible insulation.
  The flexible insulation is to have an R-value of 1.2 m<sup>2</sup>K/W or higher.
- The flexible insulation should be tucked down the head of the cavity to enable continuity of the flexible insulation and Kingspan Thermawall® TW50 throughout the junction.
- Ensure the full depth of ceiling insulation, between and over joist ceiling insulation, abuts the eaves insulation.

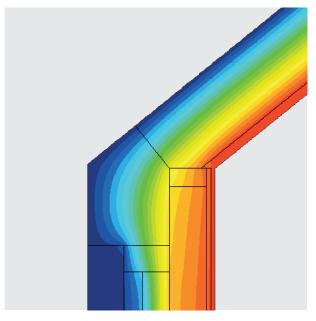
- Kingspan Thermawall® TW50 and eaves insulation should be firmly held against / butted tight against the fire stop.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- Ensure all Kingspan Thermawall® TW50 joints are lightly

#### Air barrier process sequence

- Bed the wall plate on a continuous layer of mortar.
- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

#### Detail

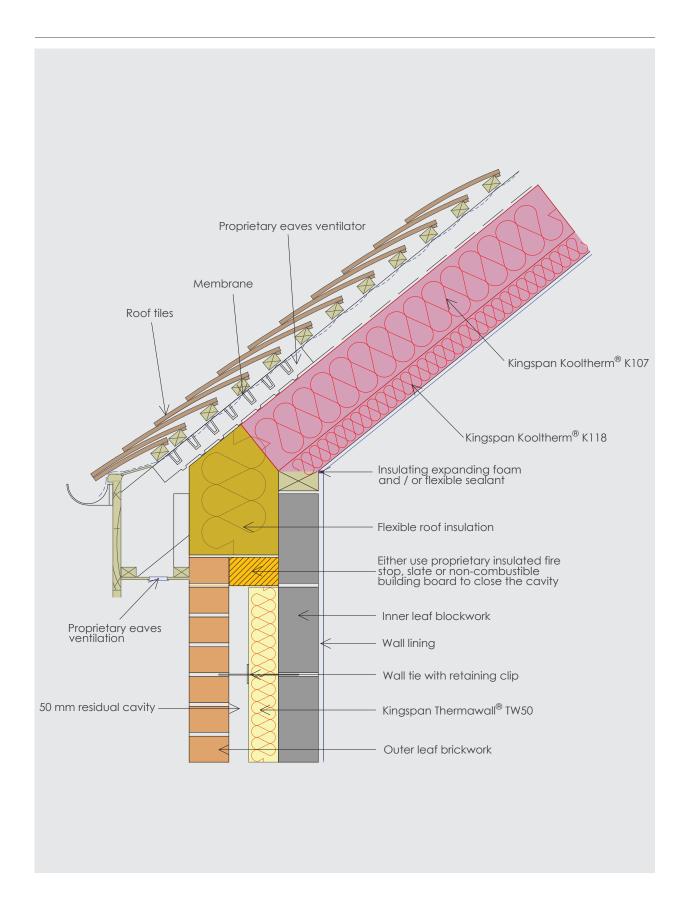




	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)	0.042	0.041	0.041	0.040	0.040
Temperature factor $(f)$	0.97	0.97	0.97	0.97	0.97

NB Calculations based on 150 mm Kingspan Kooltherm® K107 Pitched Roof Board between rafters and 62.5 mm Kingspan Kooltherm® K118 beneath rafters.

## E11 - Eaves (insulation at rafter level)



## E12 - Gable (insulation at ceiling level)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

#### Thermal performance process sequence

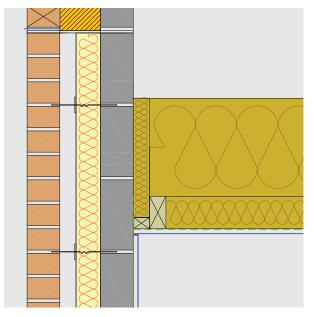
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- Pack flexible insulation between the last truss / joist and gable wall.
- Ensure the ceiling insulation over the truss / joist tightly abuts the flexible insulation packed between the last truss / joists.
- Ensure the ceiling insulation between and over the truss / joists extends to the inner edge of the wall.

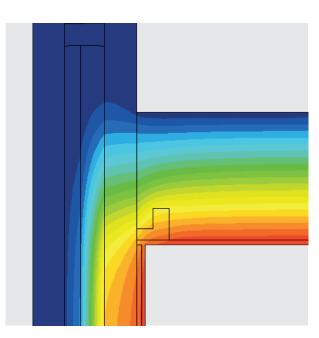
- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- Kingspan Thermawall® TW50 is to be installed a minimum of 200 mm above the top surface of the ceiling insulation.
- Ensure all Kingspan Thermawall® TW50 joints are lightly butted

#### Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

#### Detail

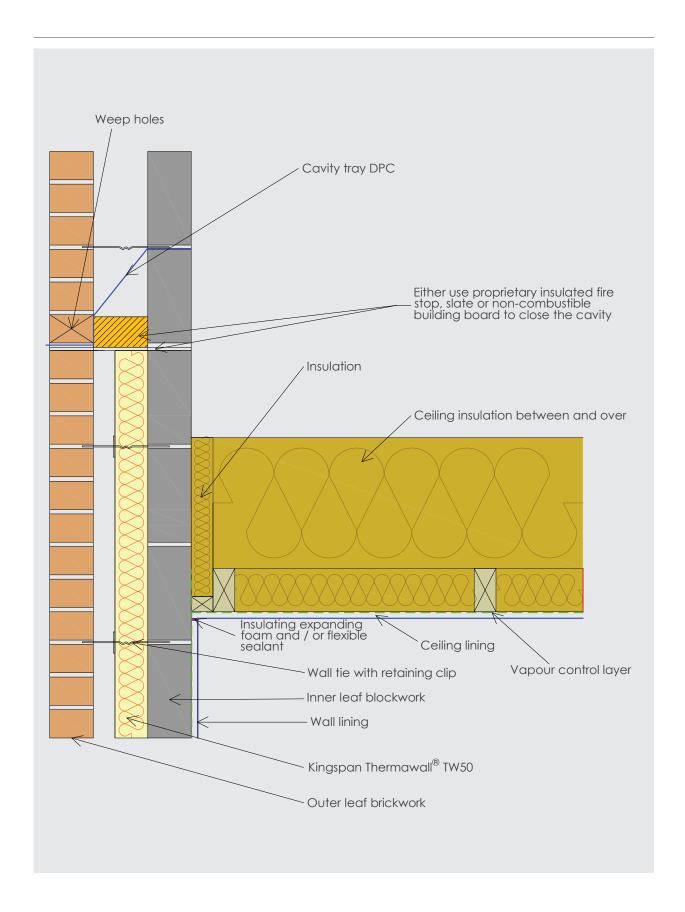




		Internal blockwork conductivity (W/mK)			
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)	0.050	0.056	0.062	0.099	0.170
Temperature factor (f)	0.91	0.91	0.90	0.88	0.85

 $NB\ Calculations\ based\ on\ a\ ceiling\ with\ 100\ mm\ mineral\ wool\ (0.044\ W/mK)\ between\ joists\ and\ 300\ mm\ mineral\ wool\ (0.044\ W/mK)\ above\ joists\ and\ above\ joists\ above\ above\ joists\ above\ joists\ above\ joists\ above\ joists\ abov$ 

# E12 - Gable (insulation at ceiling level)



## E13 - Gable (insulation at rafter level)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

#### Thermal performance process sequence

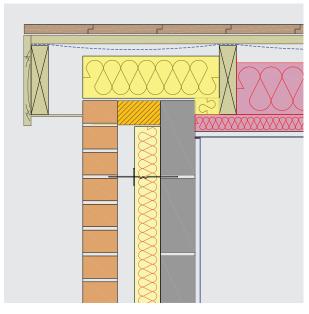
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- Ensure the gap between the wall plate and eaves ventilator is completely filled with flexible insulation.
  The flexible insulation is to have an R-value of 1.2 m²K/W or higher.
- The flexible insulation should be tucked down the head of the cavity to enable continuity of this and Kingspan Thermawall® TW50 throughout the junction.

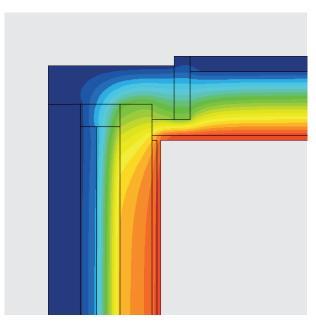
- Ensure the full depth of ceiling insulation, between and over joist ceiling insulation, abuts the eaves insulation.
- Kingspan Thermawall® TW50 should be firmly held against / butted tight against the fire stop.
- The cavity and wall ties should be kept clean of mortar / other debris during construction.

#### Air barrier process sequence

- Bed the wall plate on a continuous layer of mortar.
- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

#### Detail

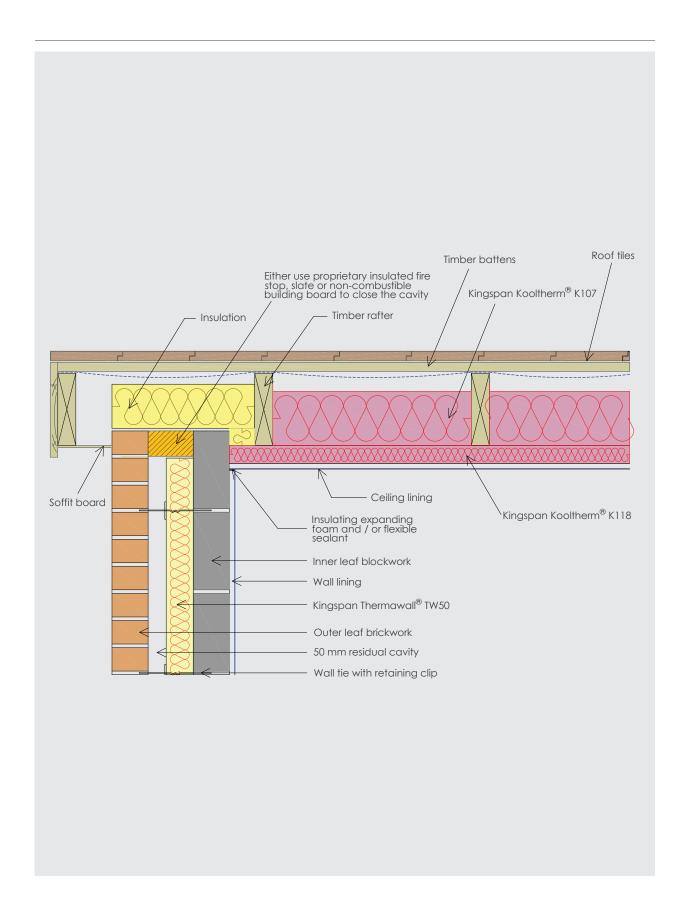




		Internal blo	ockwork conductiv	vity (W/mK)	
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)	0.025	0.028	0.031	0.043	0.053
Temperature factor (f)	0.91	0.91	0.91	0.91	0.92

NB Calculations based on 150 mm Kingspan Kooltherm® K107 between rafters and 62.5 mm Kingspan Kooltherm® K118 beneath rafters.

# E13 - Gable (insulation at rafter level)



## E14 - Flat roof (no parapet)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

#### Thermal performance process sequence

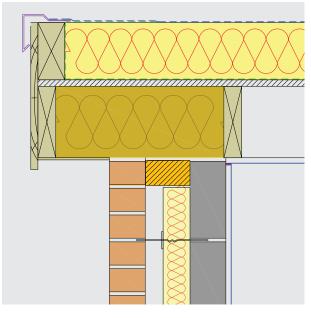
- Ensure Kingspan Thermawall® TW50 is taken up level with the top of the wall firmly held against / butted tight against the fire stop.
- Ensure all Kingspan Thermawall® TW50 joints are lightly butted.
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

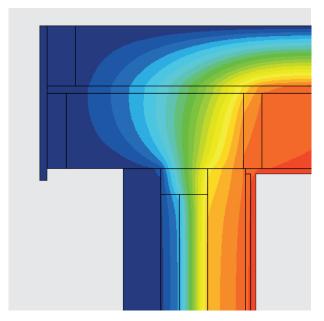
- Ensure Kingspan Thermaroof® TR26 / TR27 or Kingspan Thermataper® TT46 / TT47 warm deck roof insulation extends to the edge of the roof.
- Pack flexible insulation between the last joist / gable ladder. Fully fill the void and ensure the insulation is in contact with the roof deck and cavity closer.

#### Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

#### Detail

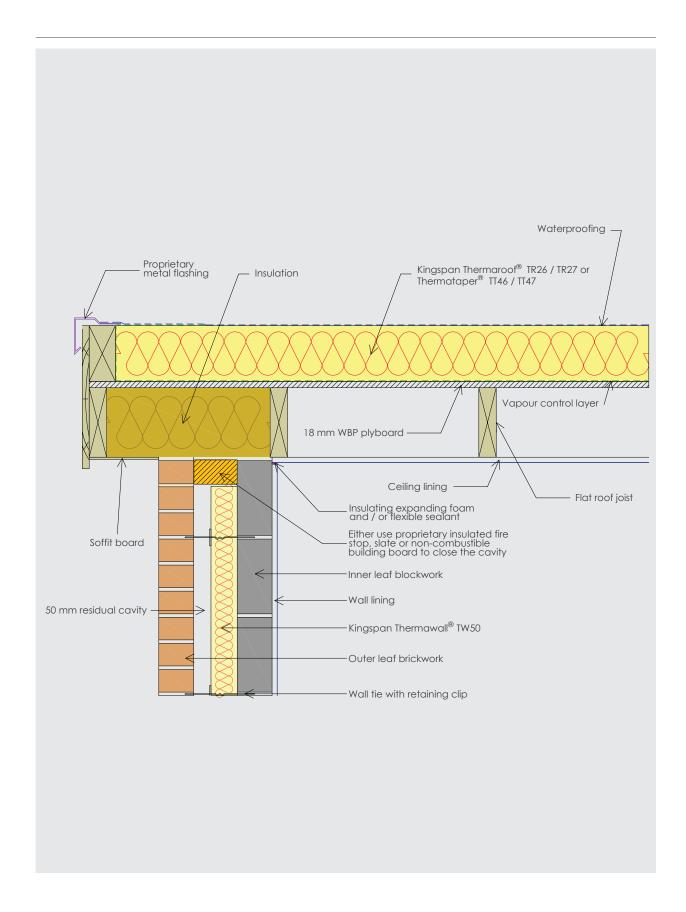




		Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13	
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21	
Linear thermal transmittance $\Psi$ (W/mK)						
Kingspan Thermaroof® TR26	0.049	0.049	0.050	0.051	0.052	
Kingspan Thermaroof® TR27	0.047	0.047	0.048	0.049	0.050	
Temperature factor (f)						
Kingspan Thermaroof® TR26	0.96	0.96	0.96	0.96	0.96	
Kingspan Thermaroof® TR27	0.95	0.95	0.95	0.95	0.95	

NB Calculations based on 160 mm Kingspan Thermaroof® TR27 / TR26 for the flat roof. If Kingspan Thermataper® TT47 / TT46 is used, a minimum thickness of 160 mm would need to be accommodated at the edge of the roof. This would allow the above  $\Psi$ -values to be used (TR27 for TT47 and TR26 for TT46).

# E14 - Flat roof (no parapet)



## E15 - Flat roof (with parapet)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

#### Thermal performance process sequence

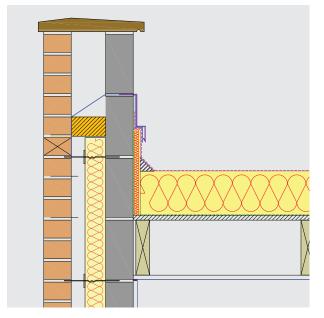
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- Install 25 mm (min.) Kingspan Thermaroof® TR26 / TR27 upstand insulation around the parapet.
- Ensure Kingspan Thermaroof® TR26 / TR27 roof or upstand Insulation tightly abuts the inner face of the parapet blockwork.

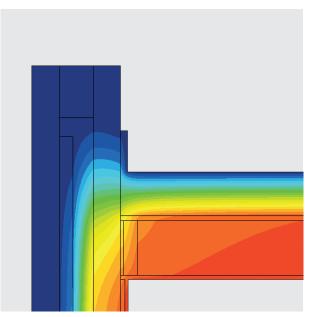
- Ensure there is a distance of at least 300 mm (min.) between the top of the Kingspan Thermaroof® TR26 / TR27 upstand insulation and the bottom of the Kingspan Thermaroof® TR26 / TR27 or Kingspan Thermataper® TT46 / TT47 roof insulation.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.
- Kingspan Thermawall® TW50 should be firmly held against / butted lightly against fire stop.

#### Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

#### Detail

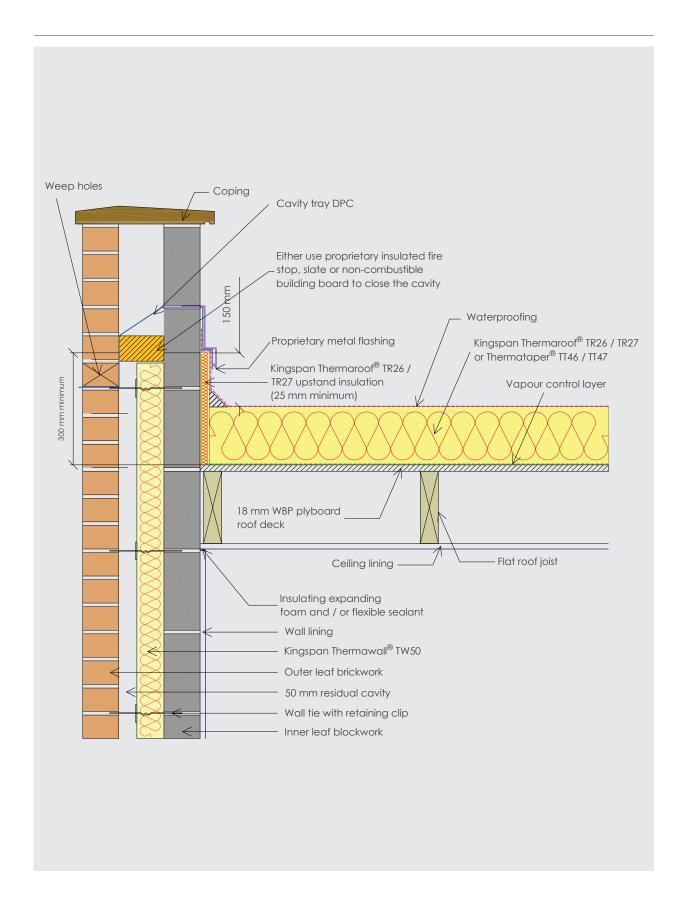




		Internal blockwork conductivity (W/mK)					
		internal bio	CKWOIK COIIduCtiv	ity (Willik)			
Description	0.11	0.15	0.19	0.51	1.13		
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21		
Linear thermal transmittance $\Psi$ (W/mK)							
Kingspan Thermaroof® TR26	0.085	0.093	0.100	0.142	0.216		
Kingspan Thermaroof® TR27	0.075	0.081	0.088	0.126	0.196		
Temperature factor $(f)$							
Kingspan Thermaroof® TR26	0.94	0.93	0.93	0.91	0.89		
Kingspan Thermaroof® TR27	0.94	0.93	0.93	0.91	0.89		

NB Calculations based on 160 mm Kingspan Thermaroof® TR27 / TR26 for the flat roof. If Kingspan Thermataper® TT47 / TT46 is used, a minimum thickness of 160 mm would need to be accommodated at the edge of the roof. This would allow the above  $\Psi$ -values to be used (TR27 for TT47 and TR26 for TT46).

# E15 - Flat roof (with parapet)



## E16 - Corner (normal)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

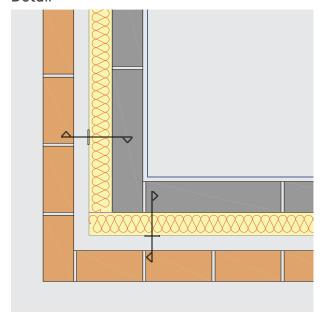
#### Thermal performance process sequence

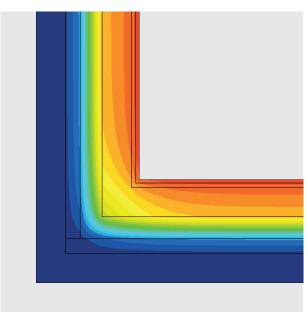
- Kingspan Thermawall® TW50 joints should be staggered at the building corners.
- Ensure all Kingspan Thermawall® TW50 joints are lightly butted.
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

#### Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

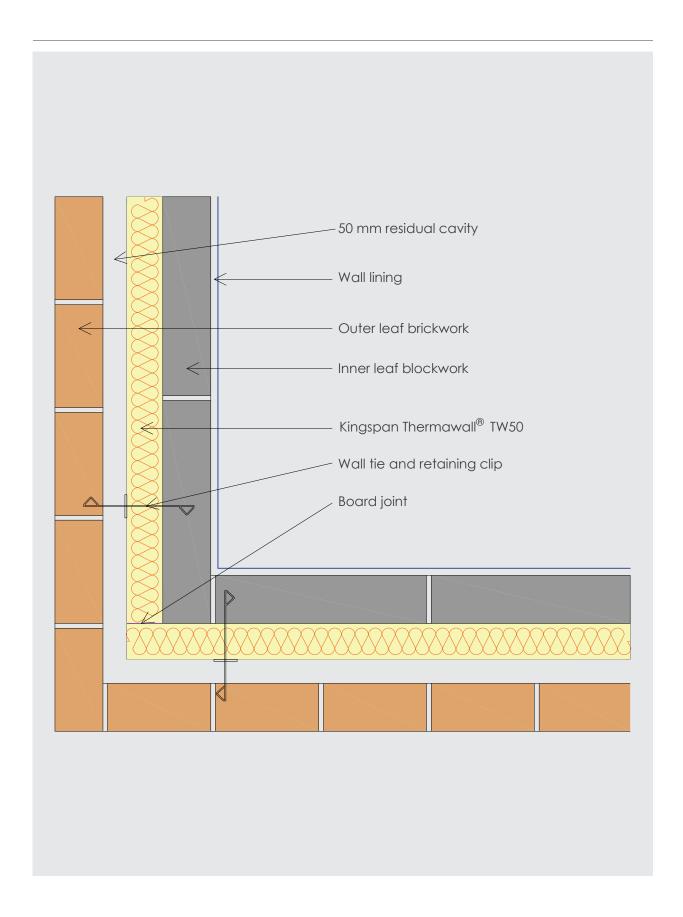
#### Detail





	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)	0.037	0.039	0.041	0.047	0.051
Temperature factor (f)	0.93	0.93	0.93	0.93	0.94

# E16 - Corner (normal)



## E17 - Corner (inverted)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

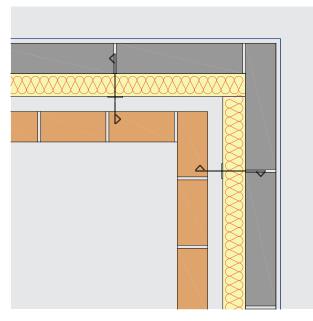
#### Thermal performance process sequence

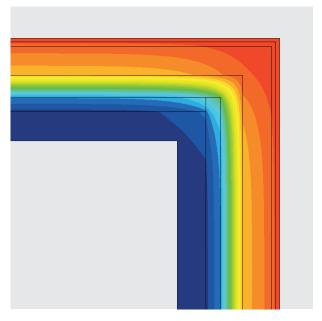
- Kingspan Thermawall® TW50 joints should be staggered at the building corners.
- Ensure all Kingspan Thermawall® TW50 joints are lightly butted.
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

#### Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

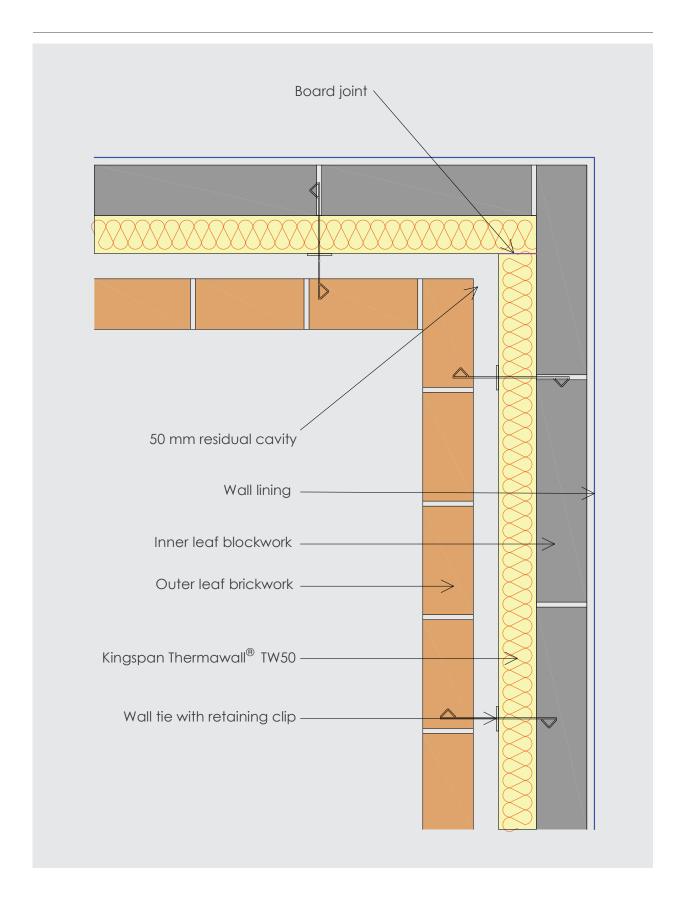
#### Detail





	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)	-0.078	-0.080	-0.082	-0.086	-0.088
Temperature factor (f)	0.98	0.97	0.97	0.97	0.97

# E17 - Corner (inverted)



# E18 - Party wall between dwellings (filled cavity)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

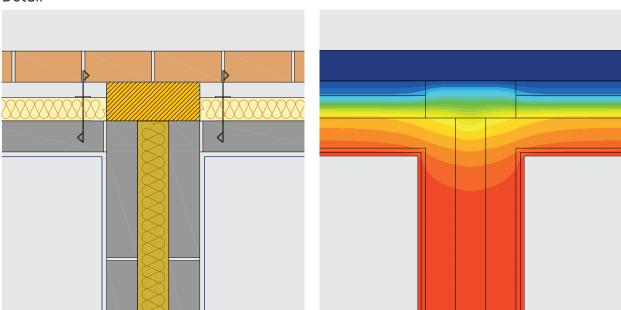
#### Thermal performance process sequence

- Kingspan Thermawall® TW50 should be firmly butted against the insulated fire stop.
- Ensure all Kingspan Thermawall® TW50 joints are lightly butted.
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- Ensure Kingspan Thermawall® TW50 and insulated fire stop material is continuous across the abutment zone.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

#### Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

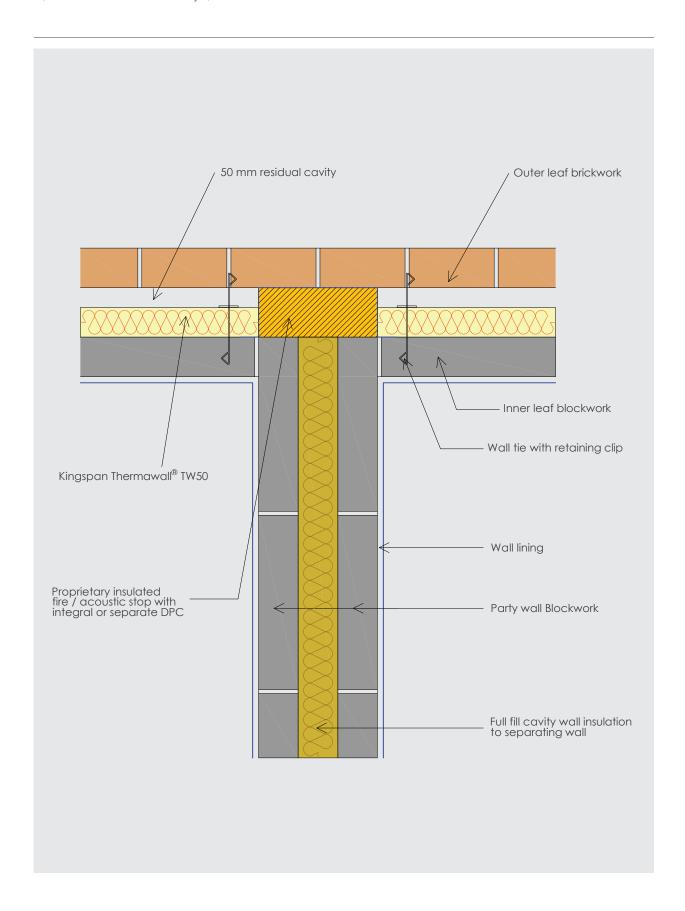
#### Detail



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)	0.063	0.066	0.068	0.075	0.080
Temperature factor $(f)$	0.95	0.95	0.96	0.96	0.96

NB  $\Psi$ -value applies for each dwelling. Ensure cavity wall qualifies for U=0.0. Cavity must have effective sealing to the top, bottom and vertical edge to prevent air movement. Cavity must be fully filled. Calculations based on mineral wool (0.044 W/mK) to fully fill the party wall cavity. Party wall blockwork thermal conductivity taken as 0.51 W/mK.

# E18 - Party wall between dwellings (filled cavity)



# E18 - Party wall between dwellings (unfilled cavity)

#### General construction specification

- Wall lining (12.5 mm plasterboard on dabs)
- Inner leaf blockwork
- 125 mm overall cavity width with 75 mm Kingspan Thermawall® TW50 and 50 mm cavity
- Outer leaf brickwork

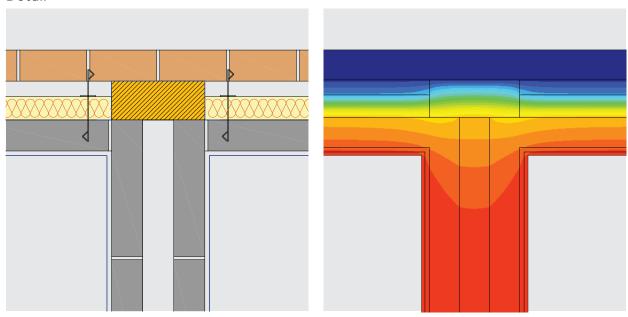
#### Thermal performance process sequence

- Kingspan Thermawall® TW50 should be firmly butted against the insulated fire stop.
- Ensure all Kingspan Thermawall® TW50 joints are lightly butted
- Kingspan Thermawall® TW50 should be firmly held against the inner leaf of blockwork.
- Ensure Kingspan Thermawall® TW50 and insulated fire stop material is continuous across the abutment zone.
- The cavity and wall ties should be kept clean of mortar and other debris during construction.

#### Air barrier process sequence

- Seal the gap between the wall and ceiling linings with flexible sealant / plaster mortar.
- Seal all penetrations through the air barrier using a flexible sealant / plaster mortar.

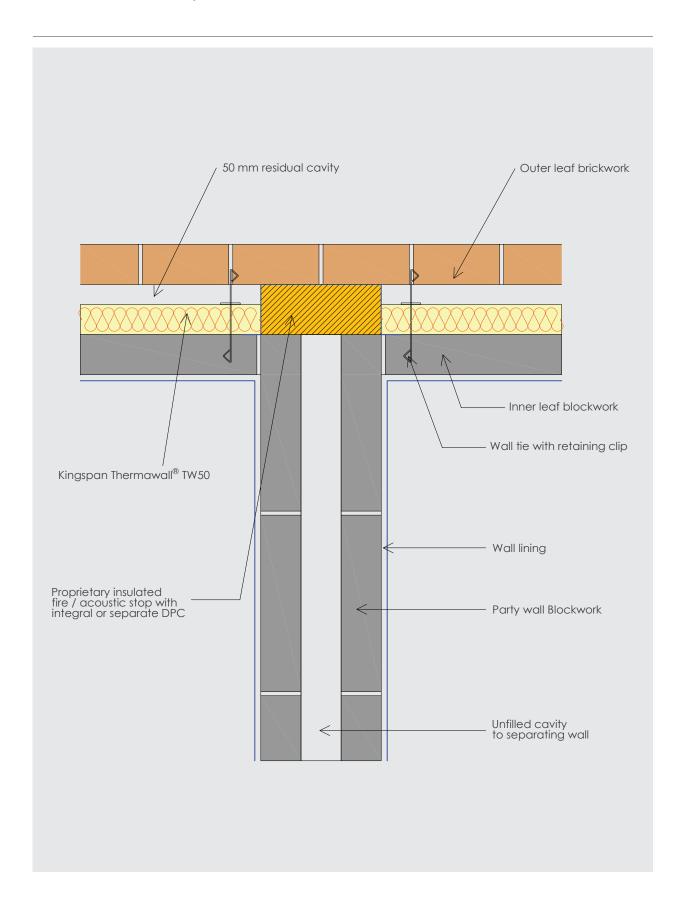
#### Detail



	Internal blockwork conductivity (W/mK)				
Description	0.11	0.15	0.19	0.51	1.13
U-value achieved (W/m²K)	0.19	0.19	0.20	0.21	0.21
Linear thermal transmittance $\Psi$ (W/mK)	0.074	0.076	0.077	0.082	0.086
Temperature factor (f)	0.96	0.96	0.96	0.96	0.97

 $NB \Psi$ -value applies for each dwelling. Ensure cavity wall qualifies for U=0.2. Cavity must have effective sealing to the top, bottom and vertical edge to prevent air movement. Party wall blockwork taken as 0.51 W/mK.

# E18 - Party wall between dwellings (filled cavity)



# Appendix A: Summary of linear thermal transmittance $\Psi$ (W/mK) results

Exte	External wall details		Internal blockwork conductivity (W/mK)			
		0.11	0.15	0.19	0.51	1.13
	Open back lintel (insulated) with perforated steel base plate (normal overlap)	0.313	0.322	0.340	0.375	0.398
	Open back lintel (insulated) with perforated steel base plate (full overlap)	0.230	0.237	0.244	0.273	0.305
	Open back lintel (un-insulated) with perforated steel base plate (normal overlap)	0.381	0.391	0.400	0.439	0.477
	Open back lintel (un-insulated) with perforated steel base plate (full overlap)	0.301	0.311	0.320	0.359	0.399
E1	Open back lintel (insulated) with perforated steel base plate with insulated reveal (normal overlap)	0.223	0.236	0.246	0.289	0.330
	Open back lintel (insulated) with perforated steel base plate with insulated reveal (full overlap)	0.173	0.184	0.193	0.231	0.268
	Open back lintel (un-insulated) with perforated steel base plate with insulated reveal (normal overlap)	0.220	0.233	0.244	0.290	0.332
	Open back lintel (un-insulated) with perforated steel base plate with insulated reveal (full overlap)	0.213	0.227	0.239	0.291	0.340
	Open back lintel (insulated) without perforated steel base plate (normal overlap)	0.184	0.189	0.195	0.220	0.248
	Open back lintel (insulated) without perforated steel base plate (full overlap)	0.171	0.177	0.183	0.209	0.238
	Open back lintel (un-insulated) without perforated steel base plate (normal overlap)	0.336	0.376	0.386	0.430	0.474
	Open back lintel (un-insulated) without perforated steel base plate (full overlap)	0.318	0.331	0.342	0.392	0.445
	Open back lintel (insulated) without perforated steel base plate with insulated reveal (normal overlap)	0.147	0.156	0.163	0.194	0.224
	Open back lintel (insulated) without perforated steel base plate with insulated reveal (full overlap)	0.140	0.148	0.156	0.187	0.219
E2	Open back lintel (un-insulated) without perforated steel base plate with insulated reveal (normal overlap)	0.239	0.254	0.267	0.326	0.382
	Open back lintel (un-insulated) without perforated steel base plate with insulated reveal (full overlap)	0.226	0.242	0.257	0.318	0.381
	Independent steel lintel externally and independent concrete lintel internally (normal overlap)	0.030	0.029	0.028	0.025	0.024
	Independent steel lintel externally and independent concrete lintel internally (full overlap)	0.009	0.007	0.007	0.004	0.003
	Independent steel lintel externally and independent concrete lintel internally with insulated reveal (normal overlap)	0.015	0.014	0.013	0.010	0.009
	Independent steel lintel externally and independent concrete lintel internally with insulated reveal (full overlap)	0.002	0.002	0.001	-0.001	-0.003
	Window sills – insulated reveal (normal overlap)	0.007	0.007	0.007	0.006	0.005
E3	Window sills – insulated reveal (full overlap)	0.002	0.001	0.001	0.000	-0.001
	Window sills – un-insulated reveal (normal overlap)	0.027	0.027	0.027	0.026	0.026
	Window sills – un-insulated reveal (full overlap)	0.003	0.003	0.003	0.002	0.002
	Window jambs - insulated reveal (normal overlap)	0.007	0.006	0.006	0.005	0.005
E4	Window jambs - insulated reveal (full overlap)	-0.002	-0.002	-0.003	-0.003	-0.004
	Window jambs – un-insulated reveal (normal overlap)	0.020	0.019	0.019	0.018	0.018
	Window jambs – un-insulated reveal (full overlap)	0.004	0.003	0.003	0.002	0.002
	Ground Floor – solid concrete slab	0.029	0.037	0.044	0.086	0.155
E5	Ground Floor – beam and block	0.047	0.061	0.052	0.090	0.154
	Ground Floor – suspended timber floor	0.068	0.069	0.073	0.110	0.178
E6	Intermediate floor (concrete)	0.012	0.011	0.010	0.007	0.006
	Intermediate floor (timber)	0.002	0.003	0.003	0.003	0.004
E10	Eaves (insulation at ceiling level)	0.037	0.038	0.038	0.039	0.041
E11	Eaves (insulation at rafter level)	0.042	0.041	0.041	0.040	0.040
E12	Gable (insulation at ceiling level)	0.050	0.056	0.062	0.099	0.170
E13	Gable (insulation at rafter level)	0.025	0.028	0.031	0.043	0.053
E14	Flat roof (Thermaroof® TR26)	0.049	0.049	0.050	0.051	0.052
	Flat roof (Thermaroof® TR27)	0.047	0.047	0.048	0.049	0.050
E15	Flat roof (Thermaroof® TR26)	0.085	0.093	0.100	0.142	0.216
	Flat roof (Thermaroof® TR27)	0.075	0.081	0.088	0.126	0.196
E16	Corner (normal)	0.037	0.039	0.041	0.047	0.051
E17	Corner (inverted)	-0.078		-0.082	-0.086	
E18	Party wall between dwellings - filled cavity	0.063	0.066	0.068	0.075	0.080
	Party wall between dwellings - un-filled cavity	0.074	0.076	0.077	0.082	0.086

# Appendix B: SAP evidence sheet

The evidentiary requirements of an energy assessment are a key part of the process. These documents provide proof that what was constructed matches what was specified and enables assessors to supply information for audit purposes to their accreditation body if required. Please tick (/) the following columns for the details used on your project and then sign the declaration below.

Exto	ernal wall details	General construction sequence followed (/)	Thermal process sequence followed	Air barrier process sequence followed (/)	Comments
	Open back lintel (insulated) with perforated steel base plate (normal overlap)				
	Open back lintel (insulated) with perforated steel base plate (full overlap)				
	Open back lintel (un-insulated) with perforated steel base plate (normal overlap)				
E1	Open back lintel (un-insulated) with perforated steel base plate (full overlap)				
EI	Open back lintel (insulated) with perforated steel base plate with insulated reveal (normal overlap)				
	Open back lintel (insulated) with perforated steel base plate with insulated reveal (full overlap)				
	Open back lintel (un-insulated) with perforated steel base plate with insulated reveal (normal overlap)				
	Open back lintel (un-insulated) with perforated steel base plate with insulated reveal (full overlap)				
	Open back lintel (insulated) without perforated steel base plate (normal overlap)				
	Open back lintel (insulated) without perforated steel base plate (full overlap)				
	Open back lintel (un-insulated) without perforated steel base plate (normal overlap)				
	Open back lintel (un-insulated) without perforated steel base plate (full overlap)				
	Open back lintel (insulated) without perforated steel base plate with insulated reveal (normal overlap)				
E2	Open back lintel (insulated) without perforated steel base plate with insulated reveal (full overlap)				
EZ	Open back lintel (un-insulated) without perforated steel base plate with insulated reveal (normal overlap)				
	Open back lintel (un-insulated) without perforated steel base plate with insulated reveal (full overlap)				
	Independent steel lintel externally and independent concrete lintel internally (normal overlap)				
	Independent steel lintel externally and independent concrete lintel internally (full overlap)				
	Independent steel lintel externally and independent concrete lintel internally with insulated reveal (normal overlap)				
	Independent steel lintel externally and independent concrete lintel internally with insulated reveal (full overlap)				

# Appendix B: SAP evidence sheet

Exte	ernal wall details	General construction sequence followed (🗸)	Thermal process sequence followed	Air barrier process sequence followed (🗸)	Comments
	Window sills – insulated reveal (normal overlap)				
E3	Window sills – insulated reveal (full overlap)				
LJ	Window sills – un-insulated reveal (normal overlap)				
	Window sills – un-insulated reveal (full overlap)				
	Window jambs – insulated reveal (normal overlap)				
E4	Window jambs – insulated reveal (full overlap)				
E4	Window jambs – un-insulated reveal (normal overlap)				
	Window jambs – un-insulated reveal (full overlap)				
	Ground Floor – solid concrete slab				
E5	Ground Floor – beam and block				
	Ground Floor – suspended timber floor				
F/	Intermediate floor (concrete)				
E6	Intermediate floor (timber)				
E10	Eaves (insulation at ceiling level)				
E11	Eaves (insulation at rafter level)				
E12	Gable (insulation at ceiling level)				
E13	Gable (insulation at rafter level)				
F1.4	Flat roof (Thermaroof® TR26)				
E14	Flat roof (Thermaroof® TR27)				
F15	Flat roof (Thermaroof® TR26)				
E15	Flat roof (Thermaroof® TR27)				
E16	Corner (normal)				
E17	Corner (inverted)				
E18	Party wall between dwellings - filled cavity				
	Party wall between dwellings - un-filled cavity				

I, as site manager/supervisor (or other suitable project staff member), certify that the selected details (above) have been constructed on site following the corresponding general construction sequence, thermal process sequence, and air barrier sequence to allow the relevant  $\Psi$ -values to be claimed and therefore used in the energy assessment process. I have read and understood the accompanying guidance including the limits and applicability of modelling.

Name:	
Site name:	
Plot No:	
Signed:	
Date:	

# Appendix C: List of material properties

The thermal modelling contained within this document utilises the following material characteristics, derived from relevant standards, manufacturer declaration, industry guidance, or other available industry information.

Material name	Thermal conductivity (W/mK)	Notes
	0.11	Blockwork conductivity will be adjusted by mortar as per BR 497 section 3.1.3.3
	0.15	Blockwork conductivity will be adjusted by mortar as per BR 497 section 3.1.3.3
Blockwork	0.19	Blockwork conductivity will be adjusted by mortar as per BR 497 section 3.1.3.3
	0.51	
	1.13	
Brickwork	0.77	
Compacted hardcore	2	
Concrete	1.4	
Concrete beams	2	
Concrete floor blocks	1.13	
Dense plaster	0.57	
Flexible roof insulation / ceiling Insulation	0.044	
Foundations	2	
Ground / soil	2	Default soil conductivity from BS EN ISO 13370: 2017
Insulating expanding foam	0.035	
Kingspan Kooltherm® K103	0.019	
Kingspan Kooltherm® K107	0.019	
Kingspan Thermawall® TW50	0.022	
Kingspan Thermaroof® TR26	0.022	
	0.027	(insulant thickness < 80 mm)
Kingspan Thermaroof® TR27	0.025	(insulant thickness 80 - 119 mm)
	0.024	(insulant thickness ≥ 120 mm)
Kingspan Kooltherm® Cavity Closer Core	0.022	
Kingspan Kooltherm® Cavity Closer u-PVC extrusion	0.17	
Lintel expanded polystyrene fill	0.032	
Metal lintel	50	
Mortar	0.94	Present only to adjust the thermal conductivity of the blockwork not present in the actual models
Perforated steel base plate	6.9	Indicative thermal conductivity as per BR497 worker example 3
Plasterboard	0.19	
Proprietary insulated fire stop	0.035	
Proprietary insulated fire / acoustic stop	0.044	Thermal conductivity of stop used in party wall model
Reinforced concrete	2.5	
Screed	1.4	
Timber (inc. plyboard, skirting and soffit board)	0.13	
Trench block	0.24	

## Notes

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